



中纺协微信公众号
CTCA WeChat



劳保会微信公众号
CIOSH WeChat



劳保会抖音号
CIOSH Douyin



劳保会小红书
CIOSH Rednote



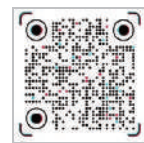
劳保会官方网站
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1966-2026 Guarding Workers, Honoring Guardians

护航劳动者·致敬劳保人

献礼中国国际劳动保护用品交易会60周年

Celebrating the 60th Anniversary of the

★★★★★ China International Occupational Safety & Health Goods Expo

60年征程 同行致远

2026年，中国国际劳动保护用品交易会（以下简称“劳保会”），迎来荣耀六十华诞。

甲子荣光，守护同行。中国国际劳动保护用品交易会自 1966 年创办以来，已走过六十载光辉历程。从最初的全国劳保商品供应会，成长为亚洲规模最大、历史最久、影响力最广的职业安全领域专业展会。六十载栉风沐雨，展会的每一次迭代与升级，不仅见证了中国劳保行业的崛起，更以行业风向标之势，持续推动着 PPE 产品从基础防护向高科技、智能化、个性化的方向变迁。值此六十华诞，我们回望初心、致敬时代，共启中国劳动保护事业新征程。

Six Decades of Shared Progress

In 2026, the China International Occupational Safety & Health Goods Expo (CIOSH) proudly celebrates its glorious 60th anniversary.

Six decades of guardianship, six decades of progress. Since its inception in 1966, CIOSH has traversed a glorious 60 year journey. What began as the National Labor Protection Supply Fair has grown into Asia's largest, longest standing, and most influential professional exhibition in the occupational safety sector. Through six decades of relentless effort, every iteration and upgrade of the exhibition has not only witnessed the rise of China's PPE industry but has also, as an industry bellwether, continuously driven the evolution of PPE products—from basic protection to high tech, intelligent, and personalized solutions. On this momentous 60th anniversary, we look back to our origins, pay tribute to the times, and embark together on a new journey for China's occupational safety and health cause.



60年来 /Over Six Decades

我们始终坚守初心，以守护劳动者职业健康为使命，以传播安全理念、推动产业发展为己任。

We have remained true to our original aspiration: protecting workers' health as our mission, and spreading safety concepts while advancing industry development as our calling.

我们紧跟时代步伐，坚持创新驱动，以科技赋能防护产品，以品质筑牢安全防线，让每一次升级都承载着责任与匠心。

We have kept pace with the times, committed to innovation-driven development, empowering protective products with technology, and fortifying safety defenses with quality, ensuring every upgrade carries responsibility and craftsmanship.

我们汇聚行业资源，集结优质企业，展示前沿技术，搭建起集商贸对接、技术交流、品牌展示、产业赋能于一体的国际化专业平台。

We have gathered industry resources, uniting premium enterprises to showcase cutting-edge technologies. We have built an international professional platform that integrates business matchmaking, technical exchange, brand showcasing, and industrial empowerment.

我们的行业影响力持续提升，海内外专业观众与经销商逐年递增，展会规模与服务品质不断突破，各界的信任与支持，是我们砥砺前行、再创辉煌的不竭动力。

Our industry influence continues to grow, with professional visitors and distributors from home and abroad increasing year by year. The scale of the exhibition and the quality of our services keep reaching new heights. The trust and support from all sectors are the inexhaustible force driving us forward to create new brilliance.



劳保会岁月征程： 初心如磐，六十年守护不息

CIOSH Through the Decades: Unwavering Commitment to Sixty Years of Uninterrupted Guardianship

时光回溯至上世纪六十年代，劳保会的前身——全国劳保商品供应会应运而生，在那个物资统筹调配的计划经济岁月里，这份守护劳动者安全的事业，始终带着那一时代的赤诚与严谨。彼时，劳保用品经营由商业部劳保特需局统一统筹，实行统购统销的管理模式，一条条守护防线依托固定渠道筑牢：

商业部中国百货公司旗下的上海、天津、广州一级站，上海劳保商店、天津百货采购供应站、广州劳保公司，便是彼时传递安全防护物资的核心枢纽，统购包销、分级调拨的模式，让每一件劳保用品都带着稳稳的保障，精准抵达每一位劳动者身边。

岁月流转，时光前行，劳保会的脚步始终紧跟行业发展脉搏。从1966年到1987年，二十二载风雨兼程，36场全国劳保商品供应会接连举办，场场凝聚着守护初心，默默见证着中国劳保行业的起步与深耕。

Time travels back to the 1960s. The predecessor of CIOSH—the National Labor Protection Supply Fair—emerged in response to the needs of the era. In those years of planned economy and unified material allocation, this cause of safeguarding workers' safety carried the sincerity and rigor of that time. Back then, labor protection products were centrally coordinated by the Special Labor Protection Needs Bureau of the Ministry of Commerce, operating under a unified purchasing and marketing management model. Defense lines were built through fixed channels: the Shanghai, Tianjin, and Guangzhou first level stations under the China General Corporation of Department Stores of the Ministry of Commerce, along with Shanghai Labor Protection Store, Tianjin Department Store Procurement and Supply Station, and Guangzhou Labor Protection Company—these were the core hubs for distributing safety protection materials. The model of unified purchasing and marketing, with tiered allocation, ensured that every piece of protective equipment carried solid assurance and reached workers precisely.

As time flowed forward, CIOSH's steps always kept pace with the pulse of industry development. From 1966 to 1987, through 22 years of wind and rain, 36 editions of National Labor Protection Supply Fairs were held consecutively. Each gathering embodied the original aspiration of protection, silently witnessing the initial steps and deep cultivation of China's labor protection industry.



1988年5月，时代赋予劳保会新的使命，原商业部正式授权中国纺织品商业协会接棒主办，全新的全国劳保用品交易会顺势启航，直至1999年秋季，又是十余年坚守，24场盛会接续不断，让安全防护的理念愈发深入人心。

In May 1988, the era bestowed a new mission upon CIOSH. The former Ministry of Commerce officially authorized the China Textile Commerce Association to take over as the organizer. Thus, the new National Labor Protection Trade Fair set sail. Until the autumn of 1999, another decade of perseverance saw 24 consecutive successful events, embedding the concept of safety protection ever deeper into people's hearts.

迈入千禧之年，劳保会迎来规范化发展的崭新篇章。经全国劳保专业委员会第三届五次次会议审议决定，自2000年春季交易会起，展会正式定名规范为第XX届中国劳动保护用品交易会，确立每年两届的举办频次，让这份守护成为常态化、制度化的行业盛事。2000年5月，泉城济南见证了这一里程碑时刻，第61届中国劳动保护用品交易会顺利启幕，翻开了劳保会高质量发展的全新一页。

Entering the new millennium, CIOSH ushered in a brand-new chapter of standardized development. Following deliberation at the fifth meeting of the third session of the National Labor Protection Professional Committee, effective from the Spring 2000 Trade Fair, the event was officially standardized and named "The XX China International Occupational Safety & Health Goods Expo", establishing a frequency of two editions per year, making this guardianship a normalized, institutionalized industry event. In May 2000, the city of springs, Jinan, witnessed this milestone moment as the 61st China International Occupational Safety & Health Goods Expo successfully opened, turning a fresh page in the high-quality development of CIOSH.

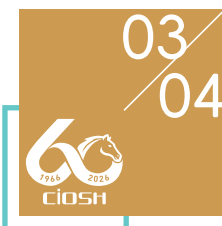
回望来路，从萌芽初创到稳步前行，劳保会的每一步成长，都离不开原商业部的悉心统筹与全力组织。行至新程，自第72届展会起，劳保会正式跻身中华人民共和国商务部重点支持展会行列，这份沉甸甸的认可，既是对过往六十载坚守的致敬，更是对未来守护之路的期许，让劳保会始终带着初心，在职业安全健康领域步履不停。

Looking back on the path traveled, from sprouting beginnings to steady progress, every step of CIOSH's growth relied on the meticulous coordination and full organization of the former Ministry of Commerce. Moving into the new journey, starting from the 72nd Edition, CIOSH officially joined the ranks of key exhibitions supported by the Ministry of Commerce of the People's Republic of China. This profound recognition is both a tribute to sixty years of unwavering commitment and an expectation for the future path of guardianship, empowering CIOSH to always carry its original aspiration forward, never ceasing its steps in the field of occupational safety and health.

六十年，一场轮回，起点亦是终点，终点亦是起点。站在六十华诞的历史节点，劳保会于岁月长河中回望初心、汲取力量，更在时代浪潮里眺望远方、擘画蓝图。一路走来，劳保会始终与国家发展同频、与行业脉搏共振，更与千千万万深耕一线的劳保人心意相通、携手同行。作为职业安全健康领域的标杆平台，劳保会将始终坚守引领之责、肩负带动使命，以深耕不辍的姿态凝聚行业合力，以与时俱进的魄力驱动创新变革，全力护航中国劳保行业迈向高质量发展的新蓝海，让安全守护的光芒照亮每一位劳动者的前行之路。

Sixty years: one full cycle. The starting point is also the destination; the destination is also a new beginning. Standing at the historical juncture of the 60th anniversary, CIOSH looks back into the river of time to draw strength from its original aspiration, while gazing into the distance amidst the waves of the era to chart a blueprint. Along the way, CIOSH has always resonated with national development, vibrated with the industry's pulse, and connected heart-to-heart with thousands of labor protection professionals working on the front lines. As a benchmark platform in the field of occupational safety and health, CIOSH will firmly uphold its role as a guide and shoulder its mission as a driver—uniting industry forces with unwavering dedication, driving innovation and transformation with the vision to keep pace with the times—fully committed to steering China's PPE industry toward the new blue ocean of high quality development, letting the light of safety guardianship illuminate every worker's path forward.

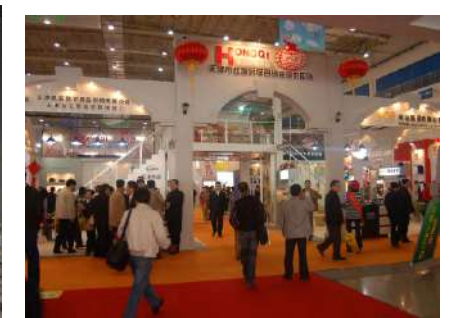
1966 2026
ciosh



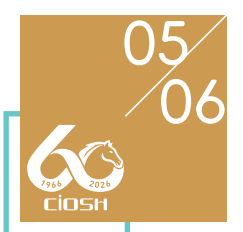
2005年前中国劳动保护用品交易会精彩瞬间



Highlights of CIOASH before 2005



光影流转间，看见的是坚守，也是传承
In this gathering of light and time, we see devotion, and the legacy we carry forward.



2006年—2015年 中国劳动保护用品交易会概况

时间	地点	名称	展馆面积	参展商数量	展位数
2006年04月24-26日	上海	第72届中国劳保用品交易会	8,000 m ²	335个	420个
2006年11月22-24日	广州	第73届中国劳保用品交易会	8,098 m ²	365个	436个
2007年05月16-18日	上海	第74届中国国际劳动保护用品交易会	11,000 m ²	357个	502个
2007年10月17-19日	天津	第75届中国国际劳动保护用品交易会	13,000 m ²	408个	560个
2008年05月15-17日	上海	第76届中国国际劳动保护用品交易会	11,000 m ²	376个	546个
2008年10月15-17日	重庆	第77届中国国际劳动保护用品交易会	13,000 m ²	420个	580个
2009年05月12-14日	上海	第78届中国国际劳动保护用品交易会	12,000 m ²	440个	560个
2009年10月12-14日	大连	第79届中国国际劳动保护用品交易会	12,000 m ²	454个	650个
2010年04月26-28日	上海	第80届中国国际劳动保护用品交易会	14,000 m ²	497个	770个
2010年10月21-23日	西安	第81届中国国际劳动保护用品交易会	18,000 m ²	530个	780个
2011年04月17-19日	上海	第82届中国国际劳动保护用品交易会	16,000 m ²	515个	820个
2011年10月13-15日	厦门	第83届中国劳动保护用品交易会	18,000 m ²	468个	760个
2012年04月24-26日	上海	第84届中国劳动保护用品交易会	20,000 m ²	630个	1,000个
2012年10月17-19日	济南	第85届中国劳动保护用品交易会	22,000 m ²	578个	900个
2013年04月17-19日	上海	第86届中国劳动保护用品交易会	30,000 m ²	722个	1,200个
2013年10月21-23日	南昌	第87届中国劳动保护用品交易会	25,000 m ²	561个	850个
2014年04月08-10日	上海	第88届中国劳动保护用品交易会	34,500 m ²	850个	1,520个
2014年09月14-16日	长春	第89届中国劳动保护用品交易会	22,000 m ²	544个	800个
2015年04月14-16日	上海	第90届中国劳动保护用品交易会	46,000 m ²	936个	1,800个
2015年10月14-16日	成都	第91届中国劳动保护用品交易会	22,000 m ²	587个	950个

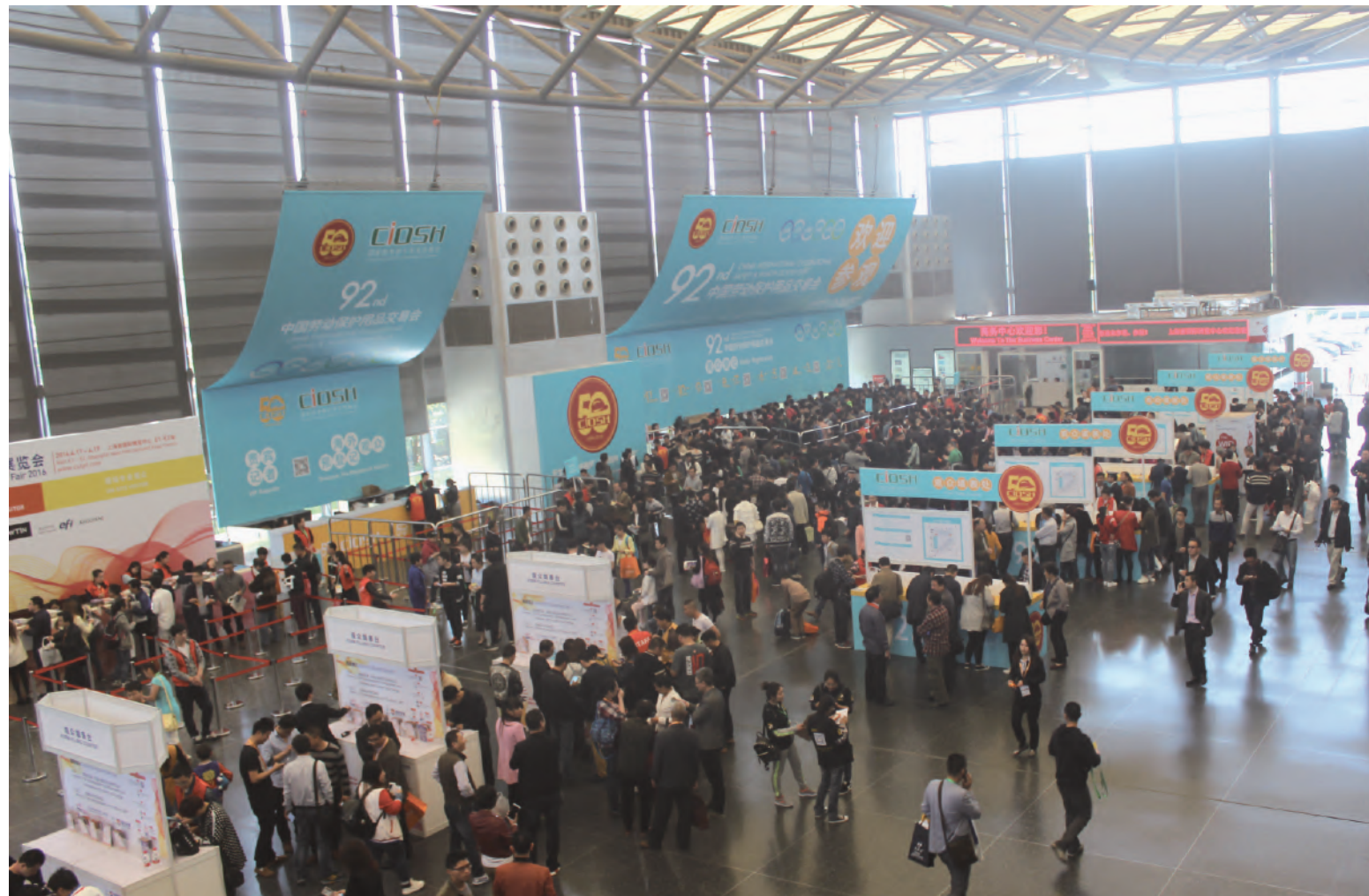
Overview of CIOSSH from 2006 to 2015

Time	Location	Name	Exhibition area (sqm)	Exhibitor No.	Booth No.
Apr 24 to Apr 26, 2006	Shanghai	The 72nd CIOSSH	8,000	335	420
Nov 22 to Nov 24, 2006	Guangzhou	The 73rd CIOSSH	8,098	365	436
May 16 to May 18, 2007	Shanghai	The 74th CIOSSH	11,000	357	502
Oct 17 to Oct 19, 2007	Tianjin	The 75th CIOSSH	13,000	408	560
May 15 to May 17, 2008	Shanghai	The 76th CIOSSH	11,000	376	546
Oct 15 to Oct 17, 2008	Chongqing	The 77th CIOSSH	13,000	420	580
May 12 to May 14, 2009	Shanghai	The 78th CIOSSH	12,000	440	560
Oct 12 to Oct 14, 2009	Dalian	The 79th CIOSSH	12,000	454	620
Apr 26 to Apr 28, 2010	Shanghai	The 80th CIOSSH	14,000	497	770
Oct 21 to Oct 23, 2010	Xi'an	The 81st CIOSSH	18,000	530	780
Apr 17 to Apr 19, 2011	Shanghai	The 82nd CIOSSH	16,000	515	820
Oct 13 to Oct 15, 2011	Xia'men	The 83rd CIOSSH	18,000	468	760
Apr 24 to Apr 26, 2012	Shanghai	The 84th CIOSSH	20,000	630	1,000
Oct 17 to Oct 19, 2012	Jinan	The 85th CIOSSH	22,000	578	900
Apr 17 to Apr 19, 2013	Shanghai	The 86th CIOSSH	30,000	722	1,200
Oct 21 to Oct 23, 2013	Nanchang	The 87th CIOSSH	25,000	561	850
Apr 8 to Apr 10, 2014	Shanghai	The 88th CIOSSH	34,500	850	1,520
Sep 14 to Sep 16, 2014	Changchun	The 89th CIOSSH	22,000	544	800
Apr 14 to Apr 16, 2015	Shanghai	The 90th CIOSSH	46,000	936	1,800
Oct 14 to Oct 16, 2015	Chengdu	The 91st CIOSSH	22,000	587	950



ciossH





上海新国际博览中心 Hall W1-W5

2016年4月17日-19日

Shanghai New International Expo Centre (Halls W1-W5) April 17-19, 2016

展出面积52500平方米, 搭建标准展位2048个, 参展企业1114家
Exhibition Area: 52,500 sqm, Standard Booths: 2,048, Exhibitors: 1,114

会期主要活动
Key Events

- 全国劳保行业推荐品牌、商贸流通服务规范化企业颁证仪式、中国劳保网“我鞋我秀”安全鞋网络票选活动颁奖典礼、T台秀场展现工装潮范、授牌临沂“中国劳动保护用品采购基地”、安全鞋CE测试技术讲座、安全手套CE认证最新标准变动讲座、《PM2.5防护口罩》团体标准(TAJ1001-2015)出台并举行专题宣贯会。

Award Ceremony for "Recommended Brands in the National Labor Protection Industry" and "Standardized Enterprises in Commercial Circulation Services".
Awards Ceremony for the "My Shoes, My Show" Safety Footwear Online Voting by China Labor Protection Network.
Runway Show showcasing trendy workwear styles.
Designation of Linyi as the "China Labor Protection Products Procurement Base".
Technical Lecture on CE Testing for Safety Footwear.
Lecture on Latest Changes in CE Certification Standards for Safety Gloves.
Launch and Special Briefing on the Group Standard of "PM2.5 Protective Masks" (TAJ1001-2015).

主办
Organizer

中国纺织品商业协会
China Textile Commerce Association

承办
Fair Management

中纺流通(北京)会展有限公司
Texcoo Exhibition Co., Ltd.

引导支持
Guidance & Support

中华人民共和国商务部
Ministry of Commerce of the PRC



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第92届中国劳动保护用品交易会

The 92nd China International Occupational Safety & Health Goods Expo



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第93届中国劳动保护用品交易会

The 93rd China International Occupational Safety & Health Goods Expo

广东现代国际展览中心3号馆 2016年10月19日-21日

Guangdong Modern International Exhibition Centre (Hall 3) October 19-21, 2016

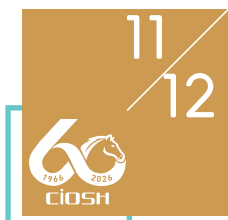
展出面积近30000平方米，搭建标准展位776个，参展企业483家
Exhibition Area: nearly 30,000 sqm, Standard Booths: 776, Exhibitors: 483

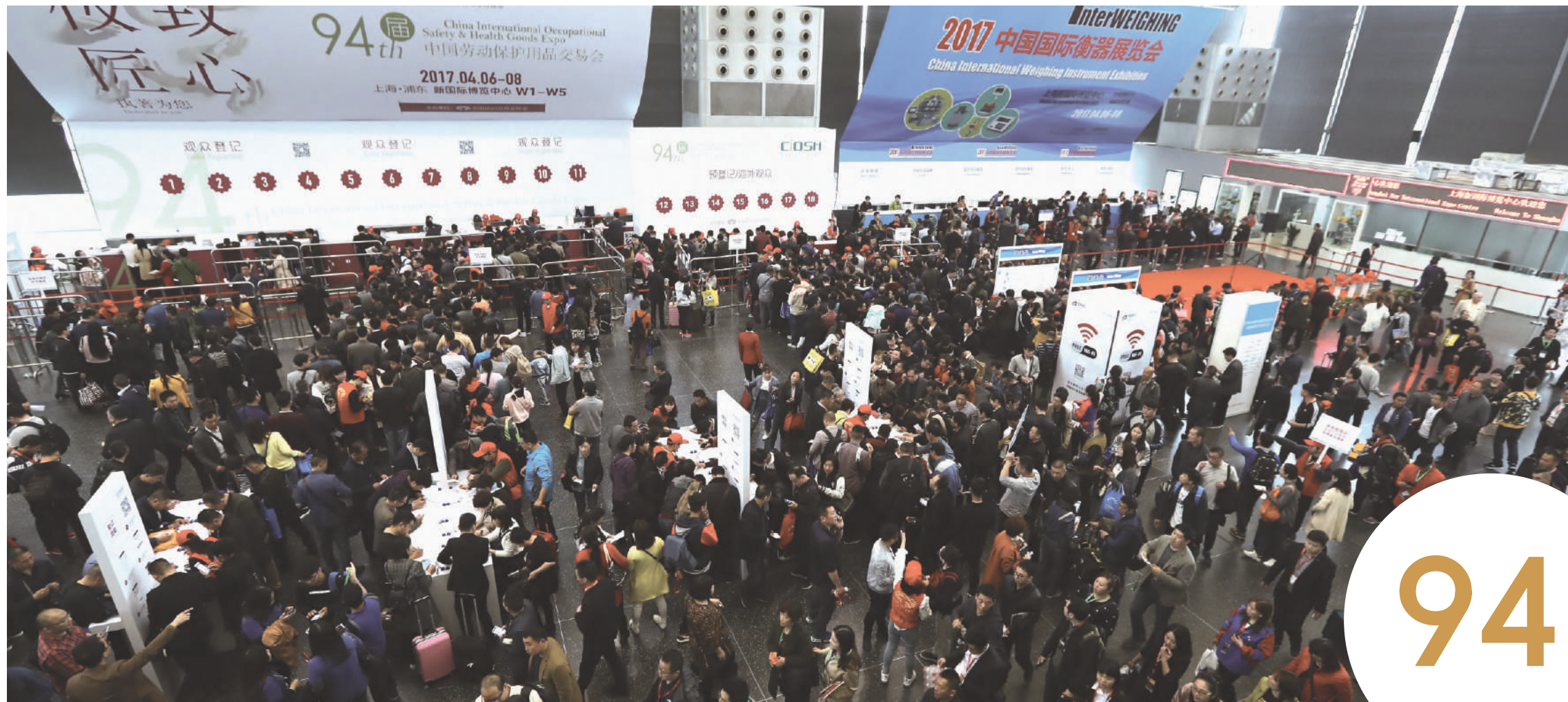
- 会期主要活动**
Key Events
 - “全国劳动保护用品商贸流通服务规范化企业”颁证活动、东莞安全生产专业服务主题展区、东莞首届安全发展高层论坛。
 - Award Ceremony for “Standardized Enterprises in National Labor Protection Products Commercial Circulation Services”.
 - Themed Exhibition Zone for Dongguan Occupational Safety Professional Services.
 - The First Dongguan High-Level Forum on Safety Development.
- 主办**
Organizer
 - 中国纺织品商业协会
China Textile Commerce Association
- 承办**
Fair Management
 - 中纺流通（北京）会展有限公司
Texcoo Exhibition Co., Ltd.
- 支持单位**
Support Organization
 - 东莞市人民政府应急管理办公室、东莞市安全生产监督管理局、东莞市安全生产协会
Dongguan Municipal Emergency Management Office, Dongguan Administration of Work Safety, Dongguan Association for Work Safety.
- 引导支持**
Guidance & Support
 - 中华人民共和国商务部
Ministry of Commerce of the PRC



一切为你 劳动最美

亲爱的劳动者，是你创造了这个世界！





第94届中国劳动保护用品交易会

The 94th China International Occupational Safety & Health Goods Expo

上海新国际博览中心 Hall W1-W5 2017年4月6日-8日

Shanghai New International Expo Centre (Halls W1-W5) April 6-8, 2017

展出面积55500平方米, 搭建标准展位2281个, 参展企业1246家
Exhibition Area: 55,500sqm, Standard Booths: 2,281, Exhibitors: 1,246

The acme originality
极致匠心
执著为您
Dedicated to you

会期主要活动 Key Events

工装T台秀、杜邦防护服国际发展趋势、领先应用及杜邦口罩新品推介会、劳保新力量——新生代品牌传播交流会、阿里巴巴天猫美家&淘抢劳保用品发布会、CTC发布EN388新标准和新PPE法规讲解、DPPE新品发布会、发泡橡胶安全鞋新品发布会、亚马逊、eBay等国际电商企业经验分享会。

Workwear Runway Show.

DuPont Protective Clothing: International Trends, Leading Applications, and New Mask Product Launch.

"New Forces in Labor Protection": Exchange Meeting for New Generation Brand Communication.

Alibaba Tmall Home & Taobao Labor Protection Products Launch.

CTC Release of EN388 New Standard and Explanation of New PPE Regulations.

DPPE New Product Launch & Foamed Rubber Safety Shoe New Product Launch.

Experience Sharing Session by International E-commerce Giants (Amazon, eBay, etc.).

主办 Organizer

中国纺织品商业协会
China Textile Commerce Association

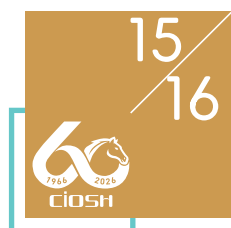
承办 Fair Management

中纺流通(北京)会展有限公司
Texcoo Exhibition Co., Ltd.

引导支持 Guidance & Support

中华人民共和国商务部
Ministry of Commerce of the PRC





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第95届中国劳动保护用品交易会

The 95th China International Occupational Safety & Health Goods Expo

青岛国际会展中心

2017年10月24日-26日

Qingdao International Convention Center (Halls 1/2/4)

October 24-26, 2017

展出面积31300平方米，搭建标准展位1040个，参展企业641家
Exhibition Area: 31,300 sqm, Standard Booths: 1,040, Exhibitors: 641

- | | |
|------------------------------|--|
| 会期主要活动
Key Events | • ebay大买家+中国PPE品牌对接会、工装T台秀
eBay Key Buyers + Chinese PPE Brands Matchmaking Meeting.
Workwear Runway Show. |
| 主办
Organizer | • 中国纺织品商业协会
China Textile Commerce Association |
| 承办
Fair Management | • 中纺流通（北京）会展有限公司
Texcoo Exhibition Co., Ltd. |
| 支持单位
Support Organization | • 青岛市安全生产监督管理局
Qingdao Administration of Work Safety |
| 引导支持
Guidance & Support | • 中华人民共和国商务部
Ministry of Commerce of the PRC |



第96届中国劳动保护用品交易会

The 96th China International Occupational Safety & Health Goods Expo

上海新国际博览中心 E7-E3

2018年4月11日-13日

Shanghai New International Expo Centre (Halls E7-E3)

April 11-13, 2018

展出面积57500平方米, 搭建标准展位2751个, 参展企业1450家

Exhibition Area: 57,500sqm, Standard Booths: 2,751, Exhibitors: 1,450

会期主要活动
Key Events

签署“中国·高密安防产业创业园区合作备忘录”、《中国劳动保护用品行业大数据白皮书》发布并举行推介会、职业装T台秀场、集印章换礼品、“为爱而来, 我为CIOSH代言”评选活动、兰浪品牌焕新发布和硅胶手套发布会、安爽利2018春季新品发布会、大爱清尘发表尘肺病预防宣讲、“守护生命 为爱而来”研讨会、PPE品牌出海跨境电商研讨会。

Signing of the "Memorandum of Cooperation for China-Gaomi Security Industry Entrepreneurship Park".
Launch and Promotion of the "Development and Tendency on Big Data in Personal Protective Equipment Industry Of China".
Occupational Wear Runway Show.
"Stamp Collection for Gifts" Activity.
"Coming for Love, I Speak for CIOSH" Campaign.
Lanon Brand Refresh & Silicone Glove Launch.
ASL 2018 Spring New Product Launch.
"Great Love Clears Dust" Pneumoconiosis Prevention Lecture.
"Guarding Life, Coming for Love" Seminar.
Cross-border E-commerce Seminar for PPE Brands Going Global.

主办
Organizer

中国纺织品商业协会
China Textile Commerce Association

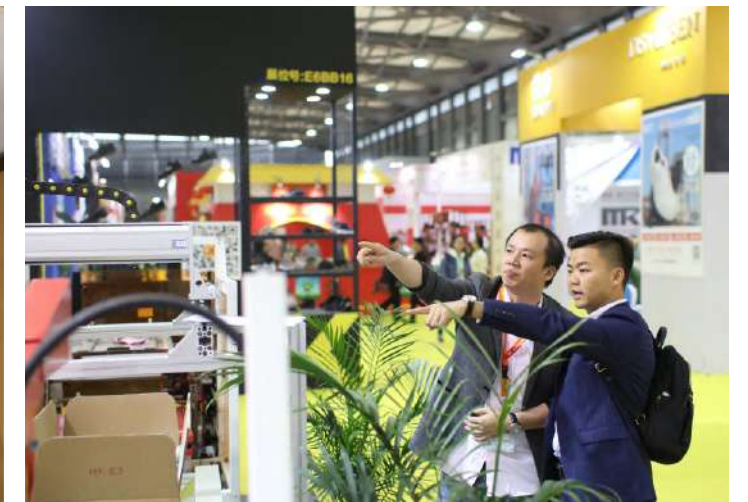
承办
Fair Management

中纺流通(北京)会展有限公司
Texcoo Exhibition Co., Ltd.

引导支持
Guidance & Support

中华人民共和国商务部
Ministry of Commerce of the PRC

COME
FOR
LOVE
#为爱而来#



97

湖南国际会展中心 (芒果馆)

2018年10月26日-28日

Hunan International Convention & Exhibition Center (Mango Center) October 26-28, 2018

展出面积近30000平方米, 搭建标准展位814个, 参展企业515家
Exhibition Area: nearly 30,000 sqm, Standard Booths: 814, Exhibitors: 515

会期主要活动
Key Events

“第四批全国劳保行业推荐品牌”评选活动、《劳动防护手套》团体标准制订第三次工作会议、“我为CIOSH代言”活动

Selection of the "Fourth Batch of Recommended Brands in the National Labor Protection Industry".
Third Working Meeting on the Formulation of the Group Standard of Labor Protection Gloves.
"I Speak for CIOSH" Campaign.

主办
Organizer

中国纺织品商业协会
China Textile Commerce Association

承办
Fair Management

中纺流通(北京)会展有限公司
Texcoo Exhibition Co., Ltd.

支持单位
Support Organization

长沙市安全生产监督管理局
Changsha Administration of Work Safety

引导支持
Guidance & Support

中华人民共和国商务部
Ministry of Commerce of the PRC



第97届中国劳动保护用品交易会

The 97th China International Occupational Safety & Health Goods Expo



湘 爱





砥砺前行 爱相随

FOLLOW
LOVE
FOLLOW
CARE



第98届中国劳动保护用品交易会

The 98th China International Occupational Safety & Health Goods Expo

上海新国际博览中心 W1、E1-E5

2019年4月20日-22日

Shanghai New International Expo Centre Halls W1/E1-E5

April 20-22, 2019

展出面积近70000平方米，搭建标准展位3019个，参展企业1537家

Exhibition Area: nearly 70,000 sqm, Standard Booths: 3,019, Exhibitors: 1,537

会期主要活动
Key Events

“维护安全帽产品质量倡议书”发布、中国劳动防护用品行业青年交流平台—青年工作委员会亮相、新版《工业产品生产许可证实施细则通则》和《特种劳动防护用品实施细则》讲座、东亚公司兰浪品牌新品发布会、震坤行PPE类部分产品2019公开招标会议、《劳动防护手套》团体标准（T/CTCA 6-2019）宣贯会、职业装T台秀、《PM2.5防护口罩》团体标准和《劳动防护手套》团体标准展示专区、“厉害了！我的劳保会”现金抽奖。

Release of the "Initiative to Maintain the Quality of Safety Helmets".
Debut of the Youth Working Committee: A Youth Exchange Platform for China's Labor Protection Industry.
Lectures on the New Edition of "General Rules for Implementation Details of Industrial Product Production Licenses" and "Implementation Details for Special Labor Protection Supplies".
Lanon Brand New Product Launch of Zhejiang East Asia glove co., Ltd.
ZKH Group 2019 Public Tender Meeting for Selected PPE Products.
Briefing on the Group Standard of Labor Protection Gloves (T/CTCA 6-2019).
Occupational Wear Runway Show.
Special Exhibition Zone for the Group Standards of PM2.5 Protective Masks" and Labor Protection Gloves.
"Amazing! My CIOOSH" Cash Lucky Draw.

主办
Organizer

中国纺织品商业协会
China Textile Commerce Association

承办
Fair
Management

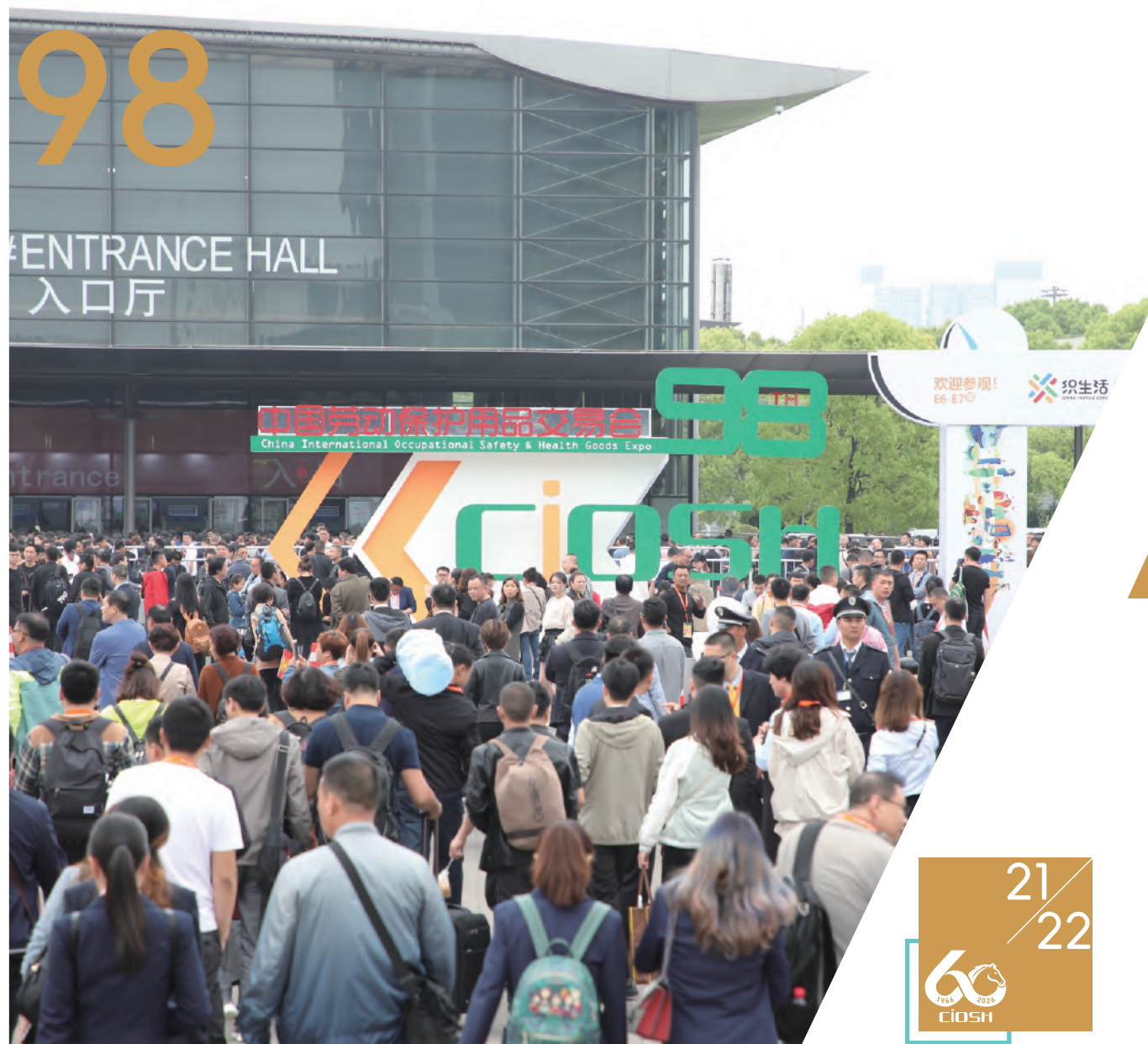
中纺流通（北京）会展有限公司
Texcoo Exhibition Co., Ltd.

引导支持
Guidance & Support

中华人民共和国商务部
Ministry of Commerce of the PRC

战略支持伙伴
Strategic Partners

临沂市劳动防护用品商会
Linyi Labor Protection Products Association
高密市安全防护用品互联网交易协会
Gao Mi City Safety Protection Supplies Internet Trading Association





第99届中国劳动保护用品交易会暨中国应急救援产业博览会

The 99th China International Occupational Safety & Health Goods Expo

昆明国际会展中心 5、6、7号馆 2019年10月12日-14日

Kunming International Convention & Exhibition Centre (Halls 5, 6, 7) October 12-14, 2019

展出面积近30,000平方米, 搭建标准展位825个, 参展企业560家
Exhibition Area: nearly 30,000 sqm, Standard Booths: 825, Exhibitors: 560

会期主要活动 Key Events

《普通防护口罩》团体标准第三次工作会议成功召开
Successful convening of the Third Working Meeting on the Group Standard of General Protective Masks.

主办 Organizer

中国纺织品商业协会
China Textile Commerce Association

承办 Fair Management

中纺流通(北京)会展有限公司
Texcoo Exhibition Co., Ltd.

支持单位 Support organizations

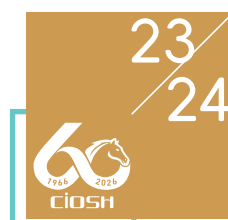
昆明市商务局、昆明市应急管理局
Kunming Municipal Commerce Bureau, Kunming Municipal Emergency Management Bureau.

引导支持 Guidance & Support

中华人民共和国商务部
Ministry of Commerce of the PRC

战略支持伙伴 Strategic Partners

临沂市劳动防护用品商会
Linyi Labor Protection Products Association
高密市安全防护用品互联网交易协会
Gao Mi City Safety Protection Supplies Internet Trading Association



九九归原
守护如一



2020年，是劳保人不平凡的一年。疫情发展跌宕起伏，劳保行业始终在抗疫前线默默坚守，如一奉献；2020年，随着人们对职业安全和防疫防护的深入了解，劳保行业开拓技术、抓住机遇；2020年，顺应市场变革的浪潮，与防疫、安全紧密相连的劳保行业深化改革，昂首向前。

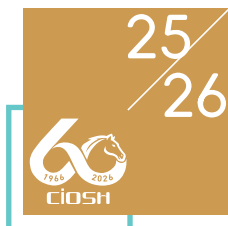
2020 was an unforgettable year for the labor protection community. Amidst the undulating development of the pandemic, the industry stood silently but firmly on the frontlines of the anti-pandemic battle, dedicating itself consistently. In 2020, with a deeper understanding of occupational safety and pandemic prevention, the industry expanded technologies and seized opportunities. In 2020, riding the wave of market transformation, the industry—closely linked to pandemic control and safety—deepened reforms and marched forward with head held high.

2020年，劳保会与杜塞尔多夫展览集团强强联手。依托国内劳保会深厚的行业根基与德国 A+A 展会的全球影响力，双方达成战略合作，开启了劳保会国际化发展的全新阶段。

In 2020, CIOASH joined forces with Messe Düsseldorf, forming a strong strategic partnership. Leveraging CIOASH's solid industry foundation in China and the global influence of the A+A in Germany, the collaboration marked a new phase in CIOASH's international development.

PAST
TODAY
FUTURE

辉煌百届
共见未来



第100届中国劳动保护用品交易会 暨2020中国国际职业安全及防疫物资博览会

The 100th China International Occupational Safety & Health Goods Expo

上海新国际博览中心 E1-E6 2020年7月3日-5日
Shanghai New International Expo Centre (Halls E1-E6) July 3-5, 2020

展出面积近69,000平方米，搭建标准展位2255个，参展企业1028家
Exhibition Area: nearly 69,000 sqm, Standard Booths: 2,255, Exhibitors: 1,028

- 会期主要活动
Key Events

 - 2020流行病预防及应急论坛、发放10万套防疫爱心礼包、《普通防护口罩》团体标准宣贯会、安健委发布中国劳保用品战疫特刊、劳保会现场直播看点多多，邀请网红KOL进行全程探展直播+好物推广
 - 2020 Epidemic Prevention & Response Event (EPRE 2020).
 - Distribution of 100,000 Pandemic Prevention Packages.
 - Briefing on the Group Standard of General Protective Masks.
 - Release of the "China Labor Protection Supplies Anti-Pandemic Special Issue" by the China Textile Commerce Association.
 - CIOASH Live Tour.
- 主办
Organizer

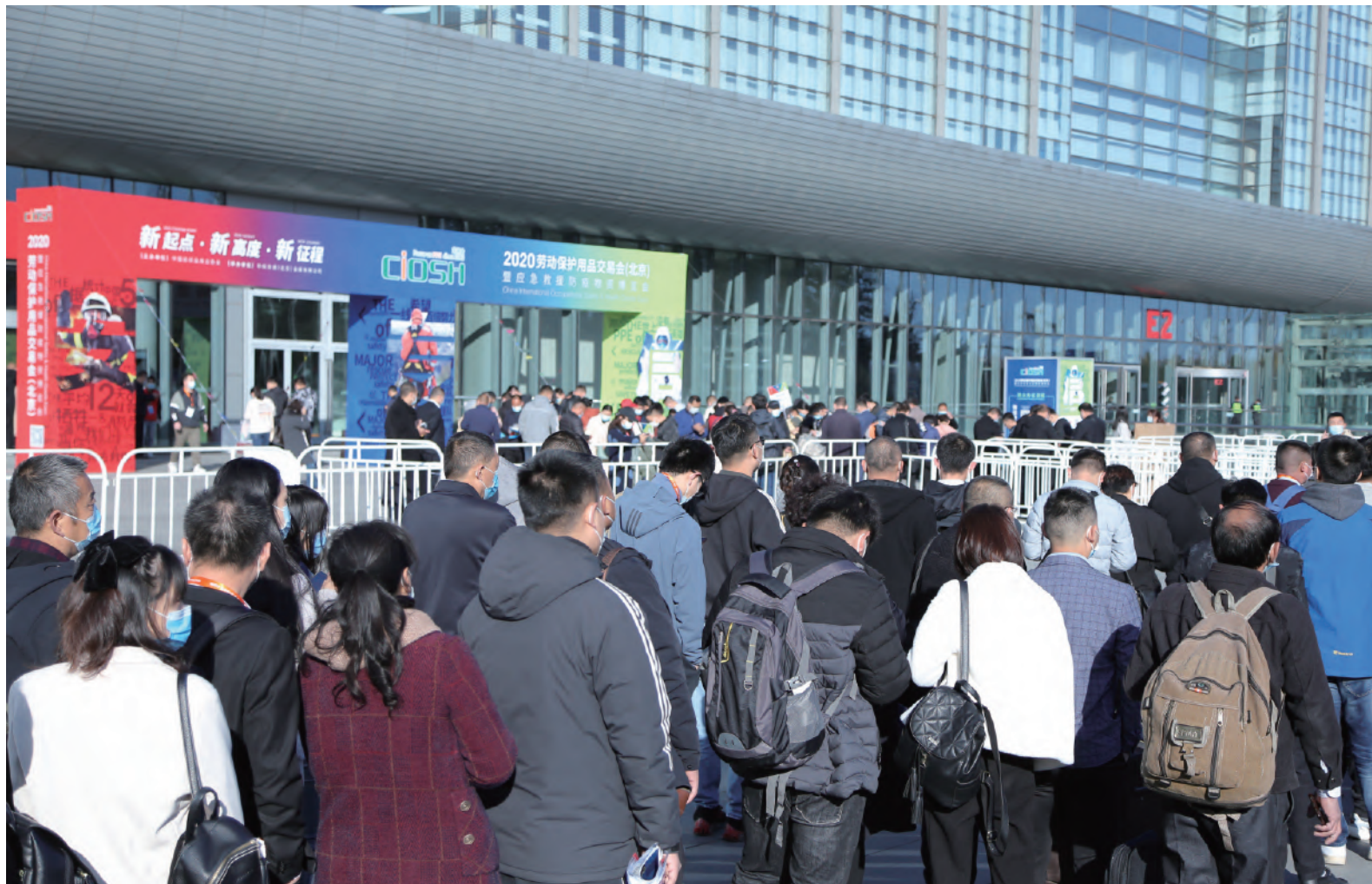
 - 中国纺织品商业协会、杜塞尔多夫展览（上海）有限公司
China Textile Commerce Association, Messe Düsseldorf (Shanghai) Co., Ltd.
- 承办
Fair Management

 - 纺联（北京）会展有限公司
CIOASH Asia (Beijing) Co., Ltd.
- 战略合作伙伴
In partnership with

 - A+A
A+A
- 引导支持
Guidance & Support

 - 中华人民共和国商务部
Ministry of Commerce of the PRC





北京国家会议中心

2020年11月2日-4日

China National Convention Center

November 2-4, 2020

展出面积近30,000平方米, 搭建标准展位693个, 参展企业409家
Exhibition Area: nearly 30,000 sqm, Standard Booths: 693, Exhibitors: 409

主办
Organizer 中国纺织品商业协会
China Textile Commerce Association

承办
Fair Management 中纺流通(北京)会展有限公司
Texcoo Exhibition Co., Ltd.

战略支持伙伴
Strategic Partners 高密市安全防护用品互联网交易协会
Gao Mi City Safety Protection Supplies Internet Trading Association
邯郸市劳保用品行业协会
Handan Labor Protection Article Industry Association
青草安全健康防护用品协会
Qingcao Safety And Health Protection Articles Association



2020劳动防护用品交易会(北京) 暨应急救援防疫物资博览会

2020 China International Occupational Safety & Health Goods Expo



100plus中国劳动保护用品交易会 暨2021中国国际职业安全及防疫物资博览会

The 100 plus China International Occupational Safety & Health Goods Expo

上海新国际博览中心 E1-E7 2021年4月14日-16日

Shanghai New International Expo Centre (Halls E1-E7) April 14-16, 2021

展出面积近80000平方米，搭建标准展位3503个，参展企业1565家
Exhibition Area: nearly 80,000 sqm, Standard Booths: 3,503, Exhibitors: 1,565

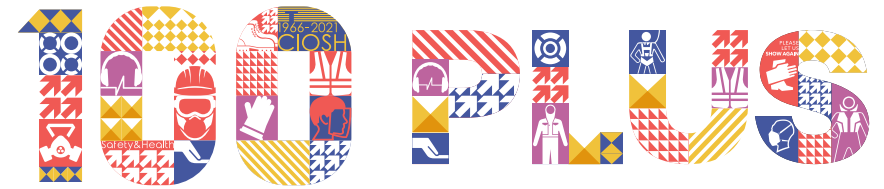
会期主要活动 Key Events

EPRE流行病预防及应急论坛、新冠疫情下全球PPE行业的机遇与挑战——线上国际PPE行业组织峰会、中国安全健康防护产品质量验证追溯公共服务平台发布、云上劳保会、防坠落演示专区、儿童防护产品展示专区、抽奖区、直播看展、VIP休息区

2021 Epidemic Prevention & Response Event (EPRE 2021) Online Forum: Global PPE Industry Round Table: Global PPE Market under COVID-19 Pandemic.
Launch of the China Public Service Platform for Quality Verification and Traceability of Safety & Health Protection Products.
"CIOSH VIRTUAL" Online Exhibition.
Fall Protection Demonstration Zone.
Children's Protective Products Display Zone.
Lucky Draw Zone, Live Streaming Tour, and VIP Lounge.



百届重启
PLEASE LET US
SHOW AGAIN



主办 Organizers 中国纺织品商业协会、杜塞尔多夫展览（上海）有限公司
China Textile Commerce Association, Messe Düsseldorf (Shanghai) Co., Ltd.

承办 Fair Management 纺联（北京）会展有限公司
CIOSH Asia (Beijing) Co., Ltd.

特别支持单位 Special Supporter 上海市粮食和物资储备局
Shanghai Food and Strategic Reserves Administration

战略合作伙伴 In partnership with A+A
A+A

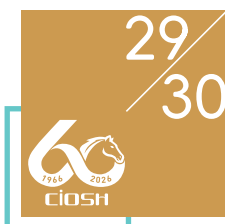
战略支持伙伴 Strategic Partners 高密市安全防护用品互联网交易协会
Gao Mi City Safety Protection Supplies Internet Trading Association

邯郸市劳保用品行业协会
Handan Labor Protection Article Industry Association

青草安全健康防护用品协会
Qingcao Safety And Health Protection Articles Association



100
PLUS





📍 武汉国际博览中心 B1馆 B2馆

2021年10月11日-13日

Wuhan International Expo Center (Halls B1, B2)

October 11-13, 2021

展出面积近30000平方米, 搭建标准展位757个, 参展企业498家

Exhibition Area: nearly 30,000 sqm, Standard Booths: 757, Exhibitors: 498

- 主办 Organizers | 中国纺织品商业协会
China Textile Commerce Association
- 承办 Fair Management | 中纺流通(北京)会展有限公司
Texcoo Exhibition Co., Ltd.
- 战略支持伙伴 Strategic Partners | 高密市安全防护用品互联网交易协会
Gao Mi City Safety Protection Supplies Internet Trading Association
- 邯郸市劳保用品行业协会
Handan Labor Protection Article Industry Association
- 青草安全健康防护用品协会
Qingcao Safety And Health Protection Articles Association



第103届中国劳动保护用品交易会暨2021应急救援防疫物资博览会

The 103rd China International Occupational Safety & Health Goods Expo



受新冠疫情影响，2022年劳保会未能如期举办。

Due to the COVID-19 outbreak in Shanghai and multiple postponements, CIO SH 2022 was ultimately unable to be held as scheduled.



第104届中国劳动保护用品交易会 暨2023中国国际职业安全及健康产业博览会

The 104th China International Occupational Safety & Health Goods Expo

📍 上海新国际博览中心E1-E7馆

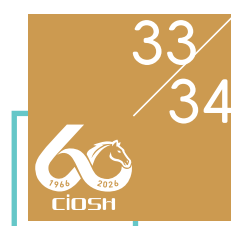
2023年4月13日-15日

Shanghai New International Expo Centre (Halls E1-E7)

April 13-15, 2023

展出面积近77625平方米，搭建标准展位3597个，参展企业1523家

Exhibition Area: nearly 77,625 sqm, Standard Booths: 3,597, Exhibitors: 1,523



会期主要活动
Key Events

《2022年中国劳保行业大数据白皮书》重磅发布、CIO SH发展战略备忘录签署仪式、京东工业-个人防护用品招商交流会、厦门当盛-罗威克Rowelk闪蒸法防护服产品发布会、BSI个体防护装备多国认证解决方案发布会等行业技术论坛、防坠落演示专区、外骨骼技术体验区、人体工学体验区、儿童产品展区

Heavyweight Release of the "2022 Development and Tendency of Big Data in Personal Protective Equipment Industry of China".
Signing Ceremony of CIO SH Development Strategy Memorandum.
JD Industry - Personal Protective Equipment Merchant Investment Exchange.
Xiamen Dawnsens - Rowelk Flash-Spun Protective Suit Product Launch.
BSI Multi-Country Certification Solutions for PPE Launch & Industry Technical Forums.
Fall Protection Demonstration Zone, Exoskeleton Technology Zone, Ergonomics Zone, and Children's Product Zone.

主办
Organizers

中国纺织品商业协会、杜塞尔多夫展览（上海）有限公司
China Textile Commerce Association, Messe Düsseldorf (Shanghai) Co., Ltd.

承办
Fair Management

纺联（北京）会展有限公司
CIO SH Asia (Beijing) Co., Ltd.

特别支持单位
Special Supporter

上海市粮食和物资储备局
Shanghai Food and Strategic Reserves Administration

战略合作伙伴
In partnership with

A+A
A+A

战略支持伙伴
Strategic Partners

高密市安全防护用品互联网交易协会
Gao Mi City Safety Protection Supplies Internet Trading Association
邯郸市劳保用品行业协会
Handan Labor Protection Article Industry Association
青草安全健康防护用品协会
Qingcao Safety And Health Protection Articles Association

Guardians of the Manufacturing Giant
大国制造的守护者





第105届中国劳动保护用品交易会 暨应急救援储备物资博览会

The 105th China International Occupational Safety & Health Goods Expo

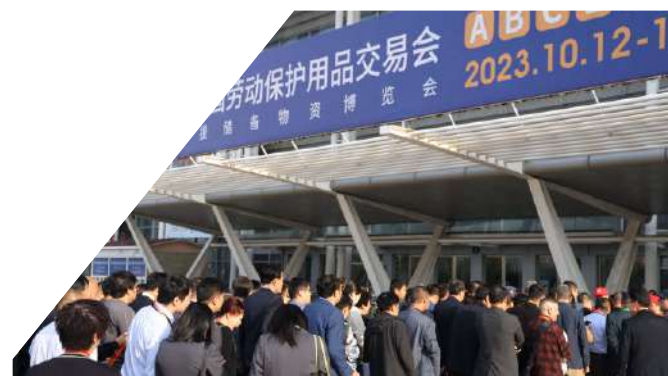
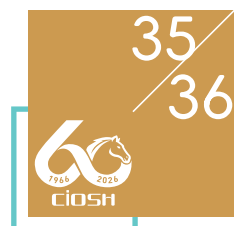
📍烟台国际博览中心（南山）A B C E F 馆 2023年10月12-14日

Yantai International Expo Center (Nanshan) (Halls A, B, C, E, F) October 12-14, 2023

展出面积近30000平方米，搭建标准展位794个，参展企业445家
Exhibition Area: nearly 30,000 sqm, Standard Booths: 794, Exhibitors: 445

- 主办 Organizers: 中国纺织品商业协会
China Textile Commerce Association
- 承办 Fair Management: 中纺流通（北京）会展有限公司
Texcoo Exhibition Co., Ltd.
- 特别支持单位 Special Supporter: 烟台市应急管理局
Yantai Emergency Management Bureau
- 战略支持伙伴 Strategic Partners: 高密市安防用品产业集群咨询指导委员会
Gaomi City PPE Industry Cluster Steering Committee
青草安全健康防护用品协会
Qingcao Safety And Health Protection Articles Association

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第106届中国劳动保护用品交易会暨2024中国国际职业安全及健康产业博览会

The 106th China International Occupational Safety & Health Goods Expo

上海新国际博览中心(E1-E7馆)

2024年4月25日-27日

Shanghai New International Expo Centre (Halls E1-E7)

April 25-27, 2024

展出面积近80500平方米，搭建标准展位3665个，参展企业1478家
Exhibition Area: nearly 80,500 sqm, Standard Booths: 3,665, Exhibitors: 1,478

会期主要活动 Key Events

中科贝思达产品技术创新之路、厦门当盛新材料有限公司与耐呗斯(嘉兴)安全防护用品有限公司战略合作签约仪式、2024年安全鞋和手套的CE认证标准更新、安全鞋2024最新版标准解读会等行业论坛、防坠落演示区、外骨骼技术体验区、拍照打卡区、与“五路财神”合影，好运常伴左右、“瓶瓶礼”领到就有奖

CAS-Best: The Path of Product Technology Innovation.
Strategic Cooperation Signing between Xiamen Dawnsens New Materials Co., Ltd. and Nabes (Jiaxing) Safety Protection Supplies Co., Ltd.
Industry Forums: 2024 Updates on CE Certification Standards for Safety Shoes and Gloves, and Interpretation of the Latest 2024 Safety Shoe Standards.
Fall Protection Demonstration Zone, Exoskeleton Technology Zone, Photo Check-in Zone.
"Photo with the Five Gods of Wealth" for Good Luck.
"Bottle Gift" Instant Win Promotion.

主办 Organizers

中国纺织品商业协会、杜塞尔多夫展览(上海)有限公司
China Textile Commerce Association, Messe Düsseldorf (Shanghai) Co., Ltd.

承办 Fair Management

纺联(北京)会展有限公司
CIOSH Asia (Beijing) Co., Ltd.

特别支持单位 Special Supporter

上海市粮食和物资储备局
Shanghai Food and Strategic Reserve Administration

战略合作伙伴 In partnership with

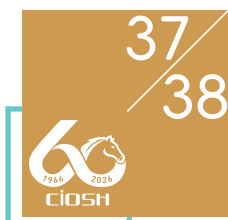
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战略支持伙伴 Strategic Partners

高密市安防用品产业集群咨询指导委员会
Gaomi City PPE Industry Cluster Steering Committee



目之所向 携手笃行
Stepping Together into a Shared Future



CIOSH 泰国

开拓东南亚PPE市场的重要一步

A Crucial Step in Expanding the PPE Market in Southeast Asian

曼谷国际贸易展览中心

2024年6月5日-7日

Bangkok International Trade & Exhibition Centre

June 5-7, 2024

展出面积近7420平方米，搭建标准展位600个，参展企业289家
Exhibition Area: nearly 7,420 sqm, Standard Booths: 600, Exhibitors: 289

主办
Host

中国纺织品商业协会
杜赛尔多夫展览机构亚洲有限公司
杜赛尔多夫展览（上海）有限公司

China Textile Commerce Association,
Messe Düsseldorf Asia Pte Ltd.,
Messe Düsseldorf (Shanghai) Co., Ltd.

承办
Fair
Management

纺联（北京）会展有限公司
CIOSH Asia (Beijing) Co., Ltd.



Thailand International Exhibition for Personal Protective Equipment

泰国劳动保护用品交易会

Thailand International Exhibition for Personal Protective Equipment (CIOSH Thailand)





第107届中国劳动保护用品交易会暨2024中国职业服装供应链博览会

The 107th China International Occupational Safety & Health Goods Expo

📍 深圳会展中心 2、4号馆 2024年10月21-23日

Shenzhen Convention and Exhibition Center (Halls 2, 4) October 21-23, 2024

展出面积近22500平方米，搭建标准展位368个，参展企业346家
Exhibition Area: nearly 22,500 sqm, Standard Booths: 368, Exhibitors: 346

会期主要活动
Key Events

首届职业装展盛大启幕、DIY小安帆布包、幸运红包抽奖。
Grand Launch of the "2024 International Corporate Fashion & Workwear Supply Chain Expo".
"Xiao An" Canvas Bag DIY .
Lucky Draw.

主办
Organizer

中国纺织品商业协会
China Textile Commerce Association

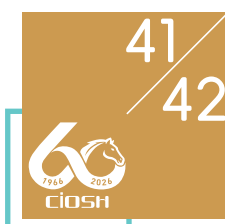
承办
Fair Management

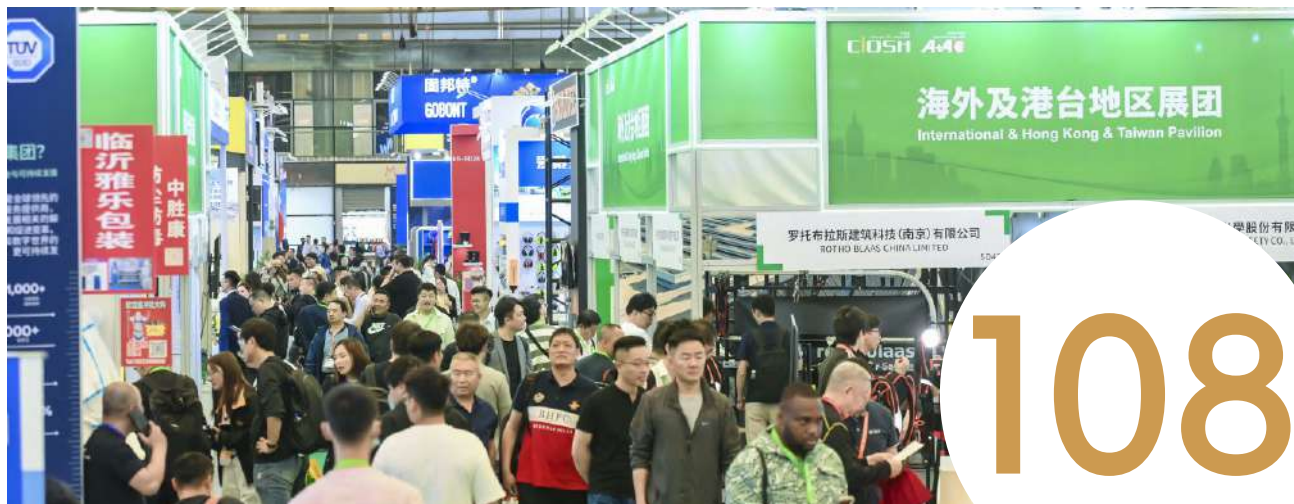
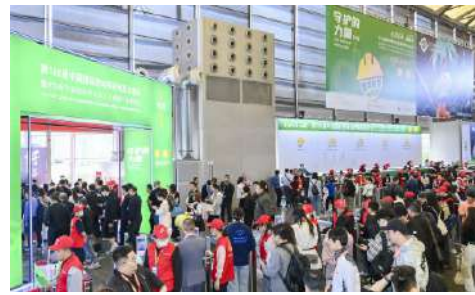
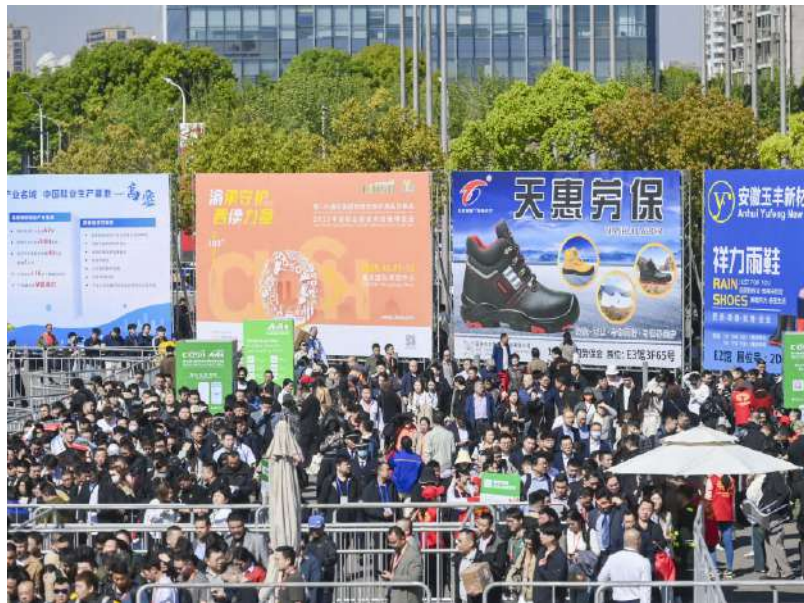
中纺流通（北京）会展有限公司
Texcoo Exhibition Co., Ltd.

战略支持伙伴
Strategic Partners

高密市安防用品产业集群咨询指导委员会
Gaomi City PPE Industry Cluster Steering Committee

Bring Forth 惟创新 见未来
New Ideas





第108届中国国际劳动保护用品交易会暨2025中国国际职业安全及健康产业博览会

The 108th China International Occupational Safety & Health Goods Expo

上海新国际博览中心E1-E7馆

2025年4月15日-17日

Shanghai New International Expo Centre (Halls E1-E7)

April 15-17, 2025

展出面积近74750平方米，搭建标准展位3715个，参展企业1404家
Exhibition Area: nearly 74,750 sqm, Standard Booths: 3,715, Exhibitors: 1,404

会期主要活动 Key Events

《中国劳动防护用品行业大数据白皮书（2024年）》重磅发布、中纺协职业服装分会成立大会、专业守护，安全随行：中国化学防护服法规发展与杜邦创新解决方案、《个体防护装备商贸经营服务规范》团体标准宣贯会、摩托车手套和摩托车鞋CE认证介绍等行业论坛、防坠落演示区、外骨骼技术体验区、DIY小安帆布包、快乐合影、礼品大放送、小安行李牌定制、幸运抽红包、安全随手拍、京东工业-个人防护用品商家交流会。

Heavyweight Release of the "2024 Development and Tendency of Big Data in Personal Protective Equipment Industry of China".

The Founding Conference of the Corporate Fashion & Workwear Branch of the China Textile Commerce Association.

"Professional Guardianship, Safety Alongside You": Development of Chemical Protective Clothing Regulations in China & DuPont Innovative Solutions.

Briefing on the Group Standard "Specifications for Business Operation Services of Personal Protective Equipment".

Industry Forums: Introduction to CE Certification for Motorcycle Gloves and Shoes. Fall Protection Demonstration Zone, Exoskeleton Technology Park.

Interactive Activities: "Xiao An" Canvas Bags DIY, Happy Photo Spot, Souvenir Redemption, Luggage Tags DIY, Lucky Draw, "Safety Snapshots @ Douyin" Photography Contest.

JD Industry - Personal Protective Equipment Merchant Exchange.

主办 Organizers

中国纺织品商业协会
China Textile Commerce Association

合作单位 Strategic Partner

杜塞尔多夫展览（上海）有限公司
Messe Düsseldorf (Shanghai) Co., Ltd.

承办 Fair Management

纺联（北京）会展有限公司
CIOSH Asia (Beijing) Co., Ltd.

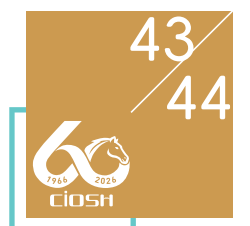
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战略支持伙伴 Strategic Partners

高密市安防用品产业集群咨询指导委员会
Gaomi City PPE Industry Cluster Steering Committee

守护的力量
THE POWER OF PROTECTION



曼谷国际贸易展览中心 103-104号馆 2025年6月4日-6日

Bangkok International Trade & Exhibition Centre (Halls 103-104) June 4-6, 2025

展出面积近6740平方米，搭建标准展位365个，参展企业232家
Exhibition Area: nearly 6,740 sqm, Standard Booths: 365, Exhibitors: 232



- 会期主要活动
Key Events

 - 防坠落演示、安全咨询「诊所」、行业专题研讨会
Fall Protection Demonstrations. Safety Clinic. Industry Seminars.
- 主办
Organizers

 - 中国纺织品商业协会
杜塞尔多夫展览机构亚洲有限公司
杜塞尔多夫展览（上海）有限公司
China Textile Commerce Association,
Messe Düsseldorf Asia Pte Ltd.,
Messe Düsseldorf (Shanghai) Co., Ltd.
- 承办
Fair Management

 - 纺联（北京）会展有限公司
CIOSH Asia (Beijing) Co., Ltd.



第二届泰国劳动保护用品交易会

The 2nd Thailand International Exhibition for Personal Protective Equipment (CIOSH Thailand)





第109届中国国际劳动保护用品交易会暨2025中国职业服装供应链博览会

The 109th CIOSSH & 2025 China Occupational Wear Supply Chain Expo

📍 重庆国际博览中心 N7 N8馆 2025年10月11-13日

Chongqing International Expo Center (Halls N7, N8) October 11-13, 2025

展出面积近20000平方米，搭建标准展位587个，参展企业347家
Exhibition Area: nearly 20,000 sqm, Standard Booths: 587, Exhibitors: 347

会期主要活动
Key Events

- 首届中国安全防护产业发展大会圆满召开，大会议程包含第六批全国劳保行业推荐品牌交流沙龙、《个体防护装备商贸经营服务规范》团体标准宣贯、PPE检测与认证等、2025职业装展盛大启幕、职业装静态展示区、DIY小安帆布包、幸运红包抽奖、礼品兑换、特色美食区、VIP休息区

Successful Convening of the First China Safety Protection Industry Development Conference.
Agenda Highlights: Salon for the Sixth Batch of Recommended Brands in the National Labor Protection Industry; Briefing on the Group Standard "Specifications for Business Operation Services of Personal Protective Equipment"; PPE Testing and Certification Sessions.
Grand Launch of the 2025 China Occupational Wear Supply Chain Expo.
Static Display Zone for Occupational Wear.
Interactive Activities: "Xiao An" Canvas Bags DIY, Lucky Draw, Gift Redemption, Specialty Food Zone, VIP Lounge.

主办
Organizer

中国纺织品商业协会
China Textile Commerce Association

承办
Fair Management

中纺流通(北京)会展有限公司
Texcoo Exhibition Co., Ltd.

战略支持伙伴
Strategic Partners

高密市安防用品产业集群
Gaomi City PPE Industrial Cluster



观众寄语

What VISITORS say



CHUKUATHulani Dubuya 采购寻源经理 Sourcing Manager

在非洲，人们更需要舒适的作业环境，而中国的劳保产品因优惠的价格、上好的质量在非洲拥有很大的市场。我司与津巴布韦政府的消防部门有紧密的合作，这次来劳保会现场也是为了采购消防员所需的防护装备，包括防护服和头盔。劳保会让我印象深刻，产品种类繁多，超乎我的预期。

In Africa, comfortable working conditions are in high demand, and China's safety products with their competitive prices and superior quality have a strong market presence. Our company works closely with Zimbabwe's government fire departments, and we came to CIOSSH to procure protective gear for firefighters, including suits and helmets. The exhibition impressed me with its vast product range, exceeding my expectations. I'll consult with my colleagues back in Africa and return tomorrow with more precise requirements.



EPA Rogelio Antonio Rodriguez Quijada 市场经理 Marketing Manager

我在劳保会现场看到了太多的创新产品，诸如头眼面部防护装备和各类防护服，这些对于拉丁美洲和北美洲的劳动者非常重要。这是我第一次参与劳保会，也在配对会上与不同的公司进行了交流，技术是我最看重的要点，希望中国产品能给我带来惊喜。明年我也计划继续参观。

I've seen countless innovative products at the exhibition, such as head, eye, and face protection equipment and various protective wears. They are crucial for workers in Latin and North America. This was my first time at CIOSSH, and I've already connected with several companies during the matchmaking session. Technology is my top priority, and I hope Chinese products will surprise me. I plan to return next year.



Diamont Brothers International Manufacturing & Trade Co., LLC
Anvarjion Nishonov 进出口经理 Manager for Export & Import

我有一些需要购买职业安全与健康产品的客户，来劳保会就是想寻找一些对应的优质供应商。目前已经找到了3家防护鞋供应商，正在探讨未来合作。我对展会的整体体验、组织都非常满意。

I have clients seeking occupational safety and health products, and CIOSSH was the perfect place to find reliable suppliers. I've already identified three protective footwear suppliers and am exploring future collaboration. The exhibition's organization and overall experience have been excellent.



某医药公司

a pharmaceutical company

作为采购商，劳保会是我们寻找优质防护用品的“风向标”。在这里，总能找到科技与安全完美结合的新方案。愿展会持续引领行业，为安全生产保驾护航。

As a buyer, CIOSSH is our ultimate benchmark for sourcing high-quality PPE. Here, we always find the perfect blend of technology and safety. May the expo continue to lead the industry and escort safe production.



Rittiporn Kunmee

Yoshitake Work Thailand Ltd

本届劳保会对我们的工作极具价值。我们不仅找到了全面的安全装备解决方案，还见识到多项令人印象深刻的创新成果。

This CIOSSH has been truly valuable for our work. We've discovered comprehensive safety equipment solutions and encountered several impressive new innovations.



远景能源有限公司

Envision Energy Co., Ltd.

100寓意着完美、圆满。恭贺我们的劳保展风华落幕。真心感谢我们的劳保协会，精心组织，费劲心力地准备，才确保劳保展的顺利开展并圆满落幕。下届101，新的起点，让我们一起加油，谱写劳保届的新篇章。

The number 100 signifies perfection and completeness. Congratulations on the successful conclusion of CIOSSH. Our heartfelt thanks go to the Labor Protection Association for their meticulous organization and tremendous efforts, which ensured the smooth running and success of CIOSSH. The 101st edition will mark a new beginning—let's work together to write a new chapter for the labor protection industry.



Samart Chimvises泰国国际航空公司

Samart Chimvises, Thai Airways International Public Company Limited

劳保会超出了我们的预期，特别是因为目前正在为高温作业环境采购个人防护装备.....现场展示的先进设备对于提高工作场所的安全和健康至关重要。

The exhibition exceeded expectations, particularly because of a current project aimed at acquiring specialised personal equipment for heat-related operations...these advanced equipment options showcased are crucial for enhancing workplace safety and health.



Natchanan Sanwivat

Nana Fire Product And Safety Co., Ltd.

劳保会帮助我们这类中小企业在全球市场上保持竞争力，既拓宽了视野，也让我们了解到领先的行业创新。现场所见到的各项新技术展示，令人倍感振奋。

This opportunity helps SMEs like us stay competitive globally, broadening our perspective and keeping us updated with the latest innovations. Seeing all the new technologies showcased today has been truly inspiring.



劳保网 王总

Mr. Wang, ChinaLaobao.com

展会不负众望，丰富的产品链和干货满满的活动让广大观众大饱眼福。

The exhibition lived up to expectations, offering a rich product lineup and activities packed with valuable content that truly delighted the audience.

展商心声

What EXHIBITORS say



赵君 女士, 杜邦水处理与防护事业, Tyvek防护服亚太区市场经理

Ms. April Zhao, Asia Pacific Marketing Manager of DuPontTM Tyvek® Garments

劳保会可谓是业界一年一度的朝圣之地, 行业同仁相聚于此。疫情后整个市场都在一个逐渐回暖和复苏的过程, 今年现场的氛围非常好, 人气十足, 也能看到其他展商推出了各种各样的新品, 这些也都推动着杜邦自身进一步的发展。

CIOSH can be described as an annual mecca for the industry, attracting industry peers from far and wide. After the pandemic, the entire market is undergoing a gradual thawing and recovery process. CIOSH is brimming with a vibrant atmosphere and bustling with energy this year. It is also evident that fellow exhibitors have launched a variety of new products, all of which are driving Du Pont's further development.



Mr. Boon Heng Yeoh, SC Johnson Professional, 总经理

General Manager of SC Johnson Professional

这是我们第一次参展劳保会。劳保会是一个优质的平台, 帮助我们深入了解行业环境以及其他领域企业的新产品新技术。我们惊喜于劳保会的专业程度, 参展商和专业观众的质量都非常高。

It's our first time to participate in CIOSH as an exhibitor. CIOSH is a good platform to explore the environment as well to get to know the other players within the same industry. We've been very pleasantly surprised by the professionalism we've seen at CIOSH, the quality of the exhibitors and visitors have been fantastic.



Luke Wang, Foote Brother Asia

劳保会远超我的预期。我结识了来自各行各业的买家, 甚至包括警察和军队等政府部门的代表。我们计划下届再度参展。

CIOSH exceeded my expectations. I met buyers from various industries and even the Government sectors like police and military. We plan to participate again next year.



山东星宇手套有限公司 刘强

Liu Qiang, SHANDONG XINGYU GLOVES CO.,LTD

此次展会, 我在客户获取方面实现了重大突破。

I've achieved a strong breakthrough in acquiring customers at CIOSH.



黄总, 上海兰浪安防科技有限公司销售&市场经理

Mr. Huang, Sales & Marketing Manager, Shanghai Lanlang Safety Technology Co., Ltd.

这次现场遇到了很多对我们硅胶产品感兴趣的客户, 不仅有来自泰国的客户, 还有印度尼西亚等东南亚地区的观众。我们很高兴能参与其中, 也希望展会越办越好, 未来能继续参展。

We encountered numerous customers interested in our silicone products with visitors coming from Thailand, Indonesia, and other neighbouring countries, creating a very engaging atmosphere. We are delighted with our participation and look forward to continuing our involvement in future editions of CIOSH.



Mr. Colin Bell, Mat Group, 技术与创新顾问

Technology and Innovation Advisor of Mat Group

继我们的技术在摩托车市场取得成功之后, 公司计划开拓工业和医疗市场。我们发现劳保会是中国安全防护领域的一场重要盛会, 在劳保会, 我们不仅可以展示产品, 还可以与更广泛的资源和潜在的新客户建立联系。我们对展会现场的人流与活力留下了深刻印象, 当然, 我们也很满意现场的效果, 远超预期。

Following the success of our technology in the motorcycling consumer market, we are venturing into industrial and medical markets and we were made aware that the CIOSH is a very important event to attend and to present a product, and to connect with the broader network and potential new customers for the technology. We've been very impressed by the level of attendance, the level of energy and of course we're very pleased with the level of interest, the show has exceeded our expectations.



朱燕华先生, 东莞葛天那鞋袋制造有限公司, 国内销售总监

Mr. Richard Zhu, Domestic Sales Director of SAFETY JOGGER - Cortina China Limited

我们是一家比利时企业, 在过去8年都很重视劳保会, 积极参与并在展会中发掘了大量客户。令人惊喜的是, 本届展会现场明显感受到了国际观众的增加, 包括来自巴西、中东、非洲、东南亚、俄罗斯等国家与地区的海外客户都来参观了。这些国际性的销售线索, 对我们来说具有重大的客户市场价值, 我们在未来也将继续参加劳保会。

We are a Belgian brand, and we have placed great emphasis on CIOSH over the past 8 years, actively participating and discovering numerous clients at the exhibition. To our delight, there is a noticeable increase in international participants at CIOSH this year, with visitors from Brazil, the Middle East, Africa, Southeast Asia, Russia, and other countries and regions. These international sales leads hold significant market value for us, and we will continue to participate in CIOSH in the future.



山东太阳鸟服饰有限公司 周总

Zhou, General Manager of Shandong Sunbird Garment Co., Ltd.

感恩展会方的精心组织, 中国的劳保会已经一百多届了, 已经成为世界同行业最大的展会之一, 近二十年我们一直跟随着展会征战南北, 走出国门! 对展会方表示深深的感谢!

We are deeply grateful to the organizers for their meticulous planning. CIOSH has now been held for over a hundred sessions, becoming one of the largest exhibitions in the global industry. For nearly two decades, we have followed the CIOSH across China and expanded overseas. We extend our heartfelt thanks to the organizing team!



旭美控股集团有限公司 项总

Xiang, Wenzhou Xumei Technology Co.,LTD.

上海国际劳保展已圆满结束, 参展达到预期目的, 感谢新老客户的信任与支持, 旭美会继续努力!

CIOSH has concluded successfully, and our participation achieved the expected goals. Thank you to both new and old customers for your trust and support. Xumei will continue to strive!

未来 The Future

2026年，对中国国际劳动保护用品交易会而言，是极具里程碑意义的关键之年。
2026 stands as a pivotal milestone year for CIOOSH.

2026

这一年，劳保会迎来六十华诞。第110届劳保会于4月7日-9日盛大启幕，在逾80,000平方米的展览规模中，不仅全方位展示从头到脚的个体防护装备（PPE）、生产安全及职业健康防护用品、应急救援技术与装备等各类防护产品，现场还呈现了多场60周年特色活动。1,400余家优质企业、超40,000名专业观众齐聚一堂，共赴盛会，共话未来。

This year marks the 60th Anniversary. The 110th CIOOSH, opening grandly from April 7-9, spans over 80,000 square meters. It comprehensively showcases head-to-toe Personal Protective Equipment (PPE), production safety and occupational health supplies, and emergency rescue technologies. The site also hosts a series of special 60th-anniversary activities. More than 1,400 premium enterprises and over 40,000 professional visitors gather here to attend the grand event and discuss the future.

2026年，恰逢“十五五”规划开局之年，这不仅是国家迈向新征程的起点，也是中国劳动保护用品行业在时代浪潮中锚定方向、蓄力勃发的关键坐标。站在这样一个承前启后的历史交汇点，回望中国劳保会六十年来风雨历程，我们看到的不仅是一部民族工业从无到有、由弱渐强的奋斗史，更是一代代“劳保人”用汗水与智慧，为无数劳动者筑起生命安全防线的初心长卷。

2026 also coincides with the kickoff year of China's 15th Five-Year Plan. This is not only the starting point for the nation's new journey but also a critical coordinate for China's labor protection industry to anchor its direction and gather momentum amidst the waves of the times. Standing at this historical intersection of inheriting the past and



ushering in the future, looking back at CIOOSH's sixty years of wind and rain, we see more than just a history of national industry rising from nothing to strength; we see a long scroll of original aspiration, where generations of "Labor Protection Professionals" have used sweat and wisdom to build a line of defense for the lives of countless workers.

六十年一甲子，是光辉征程的圆满收官，更是逐梦远航的全新起点；十五五开局，是千载难逢的发展机遇，更是不容懈怠的时代挑战。身处经济全球化的大背景下，行业发展更需放眼全球。未来，劳保会将坚守初心、与时俱进，以更高标准、更宽视野、更实举措，携手万千劳保人同心同向、同频共振，全力推动中国劳保行业迈向高质量发展新征程！

Sixty years, one full cycle. It is the successful conclusion of a glorious journey, and even more so, a brand-new starting point for sailing toward dreams. The beginning of the 15th Five-Year Plan presents a rare development opportunity and an era challenge that allows for no slack. Against the backdrop of economic globalization, industry development requires a global perspective. In the future, CIOOSH will remain true to its original aspiration and keep pace with the times. With higher standards, broader vision, and more concrete measures, we will join hands with thousands of labor protection professionals to move in the same direction and resonate at the same frequency. Together, we will fully propel China's labor protection industry toward a new journey of high-quality development.