

劳保会
Focus on PPE since 1966
CIO SH

战略合作伙伴
In partnership with
A+4

2025.04.15-17 上海新国际博览中心E1-E7

第108届中国国际劳动保护用品交易会 暨2025中国国际职业安全及健康产业博览会 China International Occupational Safety & Health Goods Expo

展后报告 POST SHOW REPORT



守护的
力量

| 主办单位 Organizer



中国纺织品商业协会
China Textile Commerce Association

| 合作单位 Strategic Partner



杜塞尔多夫展览(上海)有限公司
Messe Düsseldorf (Shanghai) Co., Ltd.

| 承办单位 Fair Management



纺联(北京)会展有限公司
CIO SH Asia (Beijing) Co., Ltd.

展会数据 Facts & Figures



80,000+ sqm

展示面积 Exhibition space

1,446 家

参展商 Exhibitors



97.7 %

展商对展会整体效果非常满意
Exhibitors were very satisfied with
the overall effect of CLOSH 2025



42,894 人次

专业观众 Visitors

来自于 51 个

国家 Countries



98.7 %

观众对展会整体效果非常满意
Visitors were very satisfied with
the overall effect of CLOSH 2025



部分展商 Part of Brands

SATA世达®
承诺·让平凡更伟大

Ansell
安思尔

MSA
梅思安·安全设备

Lakeland 雷克兰

uvex

TENCATE
protectivefabrics

DUPONT®

SAFETY
JOGGER
WORKS

星宇
XINGYU

登升®

东亚手套
East Asia Glove

INTCO
英科医疗
股票代码 300677

HANVO
恒辉安防

CM朝美

思创
SICHUANG
押风帽·头套·口罩

中体倍力
ZHONGTI BY-POWER

包健®

INXS 赛立特
SAFETY-INXS
安全·防护·专家

CAMEL

安大福

3539

SOMO中麦®

Daiten 达盾®

朗莱斯特
LONGLAST

踏山安全鞋

澳翔鞋业

SHIMA希玛
SHIMA SAFETY

KPaf 鲲鹏安防
KUNPENG SAFETY EQUIPMENT

Ggbos

EMMA 艾玛
emma cutting 4.0

睿丰智能
HUFFING-INTELLIGENT

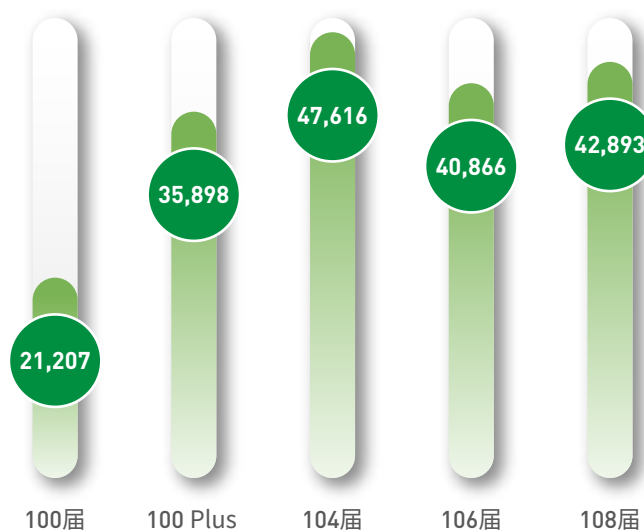
海森® HALSEN

观众数据 Visitor Analysis

历届观众分析 Visitors in Number

通过对近五届展会数据的对比分析, 每年参观有效数据总体呈现增长态势, 印证了观众对展会专业价值的高度认可。第100届受疫情影响, 观众数量略有下滑, 但展商反馈有效客户密度显著提升; 100 Plus届实现快速复苏; 第104届以两年蓄势释放动能, 参观人数创历史新高; 第106届回归常态后观众数量正常回弹, 至第108届延续稳健攀升。值得关注的是, 本届展会国际化进程加速: 海外观众占比与质量双突破, 成为国际化程度提高的重要标志, 也为未来展会的全球拓展奠定了坚实基础。

Comparing the visitor figures for the last five editions of CIOOSH Shanghai, the overall effective visitor number is on the rise, reflecting the strong recognition of CIOOSH. The 100th CIOOSH was impacted by the pandemic, with a slight decline in visitor numbers. However, exhibitors reported a significant increase in effective customer numbers. Attendance at the 100 Plus CIOOSH bounced back, reaching a new record after two years of accumulation at the 104th CIOOSH. After the usual dip at the 106th edition, visitor numbers continued to rise steadily through to the 108th edition. The proportion and quality of overseas visitors broke through this year, becoming an important symbol of CIOOSH's increasing internationalization and also laying a solid foundation for the global expansion of exhibition in the future.



观众来源 Visitors by Origin

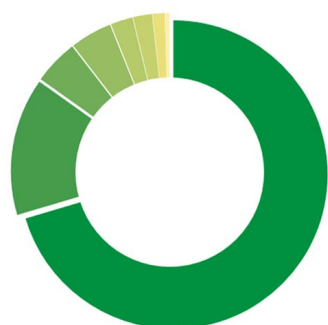
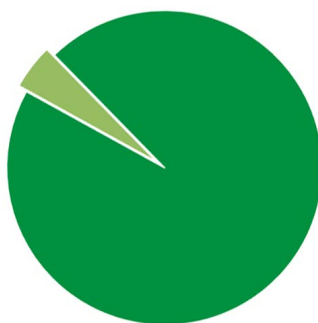
4.66%

海外观众 Overseas visitors

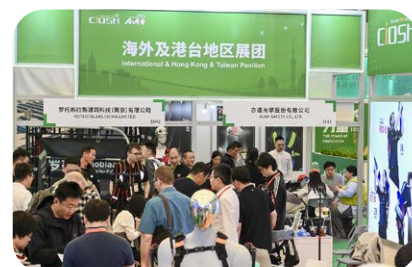
95.34%

中国观众(含港澳台)

Chinese visitors (including Hong Kong SAR, Macau SAR, Taiwan Region)



67.13%	华东	East China
13.76%	华北	North China
4.5%	华中	Central China
4.17%	华南	South China
2.23%	西南	South West China
1.89%	东北	North East China
1.22%	西北	North West China
0.45%	港澳台	Hong Kong SAR, Macau SAR, Taiwan Region



观众数据 Visitor Analysis

观众行业 Business Sector of Visitors

53.11%

生产制造企业
Manufacturers

30.92%

贸易流通 / 渠道代理
Trading Companies / Distributors

3.80%

科研院校 / 实验研发
Institutions

2.70%

政府 / 社会组织
Government Sectors / Associations

2.47%

监测检验机构 / 媒体 / 商业机构
Consultancy / Media / Service

0.11%

其他
Others



感兴趣的产品 Interested Products

头眼面及
呼吸防护
Head, Eye, Face,
Breathing Protection
Products

01

44.15%

特种防护服
职业工装及材料
Protective Wear
and Workwear,
Fabrics

03

32.46%

坠落防护
Aerial Work
Protection and
Fall Protection
Equipment

05

18.38%

职业健康及
安全生产
Occupational Health
and Safety
Production

07

15.49%

机械设备 / 原材料道路
交通安全及设施
Machinery
Raw Materials
Traffic Safety

09

12.29%

其他
Others

11

0.09%

40.76%

02

手部防护
Hand and Arm
Protection Products

31.04%

04

足部防护
Safety Shoes and
Leg Protection
Products

17.80%

06

应急救援
Emergency Rescue
Technique and
Equipment

12.30%

08

五金工具
Tools & Hardware

8.36%

10

服务 / 培训检验
检测及认证
Service / Certification
and Consultancies

观众声音 *Voices of Visitors*

随着劳保会国际化进程加速，本届海外观众的参与规模与专业度显著提升。来自全球的专业采购商分享了他们对劳保会的看法：

CIOOSH has seen a marked increase in the international participation and professional calibre of visitors this year. Professional buyers from across the globe shared their insights on CIOOSH:

CHUKUA

Thulani Dubuya | 采购寻源经理 Sourcing Manager

在非洲，人们更需要舒适的作业环境，而中国的劳保产品因优惠的价格、上好的质量在非洲拥有很大的市场。我司与津巴布韦政府的消防部门有紧密的合作，这次来劳保会现场也是为了采购消防员所需的防护装备，包括防护服和头盔。劳保会让我印象深刻，产品种类繁多，超乎我的预期。

In Africa, comfortable working conditions are in high demand, and China's safety products—with their competitive prices and superior quality—have a strong market presence. Our company works closely with Zimbabwe's government fire departments, and we came to CIOOSH to procure protective gear for firefighters, including suits and helmets. The exhibition impressed me with its vast product range, exceeding my expectations. I'll consult with my colleagues back in Africa and return tomorrow with more precise requirements.



EPA

Rogelio Antonio Rodriguez Quijada | 市场经理 Marketing Manager



我在劳保会现场看到了太多的创新产品，诸如头眼面部防护装备和各类防护服，这些对于拉丁美洲和北美洲的劳动者非常重要。这是我第一次参与劳保会，也在配对会上与不同的公司进行了交流，技术是我最看重的要点，希望中国产品能给我带来惊喜。明年我也计划继续参观。

I've seen countless innovative products at the exhibition, such as head, eye, and face protection equipment and various protective wears. They are crucial for workers in Latin and North America. This was my first time at CIOOSH, and I've already connected with several companies during the matchmaking session. Technology is my top priority, and I hope Chinese products will surprise me. I plan to return next year.

Diamont Brothers International Manufacturing & Trade Co., LLC
Anvarjon Nishonov | 进出口经理 Manager for Export & Import

我有一些需要购买职业安全与健康产品的客户，来劳保会就是想寻找一些对应的优质供应商。目前已经找到了3家防护鞋供应商，正在探讨未来合作。我对展会的整体体验、组织都非常满意。

I have clients seeking occupational safety and health products, and CIOOSH was the perfect place to find reliable suppliers. I've already identified three protective footwear suppliers and am exploring future collaboration. The exhibition's organization and overall experience have been excellent.



联系我们 Contact Us

展会咨询 Further information about CIOSSH

杜塞尔多夫展览(上海)有限公司
Messe Düsseldorf (Shanghai) Co., Ltd.

展位咨询 Exhibitor Contact

贾蓉 女士 Ms. Rya Jia
Tel: +86-10-65907101-ext.8622
Email: rya.jia@mds.cn

白雪婷 女士 Ms. Sylvia Bai
Tel: +86-10-6590 7101-ext.8606
Email: sylvia.bai@mds.cn

王芸 女士 Ms. Michelle Wang
Tel: +86-21-6169 8386
Email: michelle.wang@mds.cn

Overseas

市场合作咨询 Visitor & Media Contact

常霁菁 女士 Ms. Kate Chang
Tel: +86-21-6169 8321
Email: kate.chang@mds.cn

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期待下届再相聚! SEE YOU NEXT TIME

2026.4.7-9

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Shanghai New International Exhibition Centre

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