



第110届中国国际劳动保护用品交易会 暨2026中国国际职业安全及健康产业博览会 China International Occupational Safety & Health Goods Expo

2026.4.7-9

上海新国际博览中心E1-E7馆
SNIEC, Shanghai, China
www.ciosh.com

展后报告

POST SHOW REPORT

守护的 力量

THE POWER OF PROTECTION



主办单位 Organizer



中国纺织品商业协会
China Textile Commerce Association

合作单位 Strategic Partner



杜塞尔多夫展览(上海)有限公司
Messe Düsseldorf (Shanghai) Co., Ltd.

承办单位 Fair Management



纺联(北京)会展有限公司
COSH Asia (Beijing) Co., Ltd.



致敬六十年守护 再启安全新篇章 Celebrating 60 Years of Protection, Shaping a Safer Future

第110届中国劳保会迎来了创办六十周年的重要里程碑。历经一甲子的坚守与沉淀，劳保会已然成为安全防护领域公认的专业盛会与重要风向标。

本届展会紧扣“工作防护、生产安全、职业健康”三大核心主题，全方位呈现了从基础防护装备到前沿智能应用的各项创新产品与技术解决方案。这里不仅是行业前沿成果的集中展示舞台，更是产业链上下游企业实现深度沟通、学习交流与商贸对接的高效平台。

站在第110届的历史节点上，劳保会在回望辉煌发展历程的同时，也携手广大业界同仁共同探索安全生产的未来趋势，发掘值得信赖的合作伙伴，精准把握时代赋予的发展机遇！

The 110th China International Occupational Safety & Health Goods Expo (COSH) marked a significant milestone — its 60th anniversary. Over six decades of growth and dedication, COSH has become one of the industry's most influential platforms and a key benchmark for workplace safety and health.

Centered on Safety at Work, Security at Work, and Health at Work, COSH 2026 showcased the latest innovations spanning from essential PPE to advanced smart safety technologies. Beyond a display of cutting-edge products and solutions, the exhibition served as a dynamic platform for knowledge exchange, business networking, and industry collaboration across the entire value chain.

As COSH celebrates its 110th edition and 60-year legacy, the exhibition continues to bring together industry professionals to explore emerging trends, build trusted partnerships, and seize new opportunities in the evolving landscape of workplace safety.



展会概况 Exhibition Overview



80,000+ m²

展示面积 Exhibition Space



43,750

观众 Visitors



观众来自 57 个国家
Visitors from 57 Countries

95.9%

观众总体满意度
Visitor Satisfaction



1,364 家

参展商 Exhibitors



展商来自 16 个国家
Exhibitors from 16 Countries

95.3%

展商总体满意度
Exhibitor Satisfaction



部分知名参展商 Renowned Exhibitors (Partial)

3M 科技
改善生活™

PIP
GLOBAL SAFETY

Ansell
安思尔

MSA
梅思安·安全设备

LAKELAND
FIRE + SAFETY

TENCATE
protectivefabrics
天加纺织品(上海)有限公司

DUPONT

uvex

SATA世达
承诺·让平凡见证伟大

SAFETY JOGGER
WORKS

STS
SHIGEMATSU

HANVO
恒辉安防

星宇
XINGYU

登升

DONGYA
东亚手套

INXS 赛立特
SAFETY INXS

INTCO
英科医疗
股票代码 300677

劳工
lao gong first

CM朝美

中体倍力
ZHONGTI BY-POWER

PEAK

SOMO中麦

Daiten大盾

朗莱斯特
LONGLAST

SHIMA希玛
SHIMAPHASE

踏山安全鞋

首沪SHOUHU

盾王·保护
DW·BH

卫尔盾

BEHUA百华

safetoe
TOP QUALITY SINCE 1984

健坤
JIANKUN

U.PROTEC
优普泰

祥和
XIANGHENAO

VDSP
SAFETY PROTECTIVE

中防

FEI 注册商標 HE

一宜禾

包健

C&G诚格
让世界更安全

海宇

三源纺织科技
SANYUAN TEXTILE TECHNOLOGY

亞星YAXING

FEIHONG

安全鞋
AN QUAN XIE

SKYLOTEC

青助新材
Kingwills
Advanced Materials

Ggbos

睿丰智能
RUIFENG INTELLIGENT

海森 HALSEN

百翔

enma
amma cutting 4.0

SKYLOTEC
Industry-born, Sports-driven.

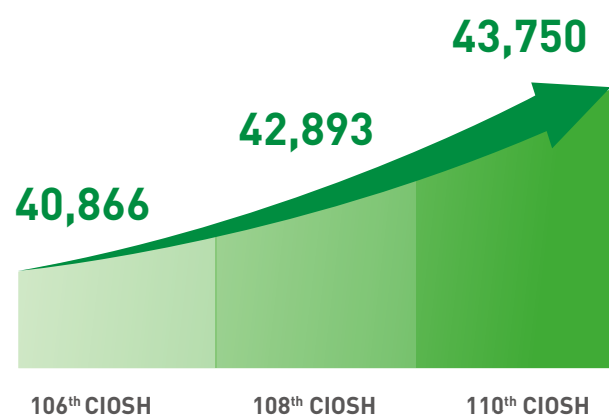
PETZL

TALI太力
TAI LI PROTECTION

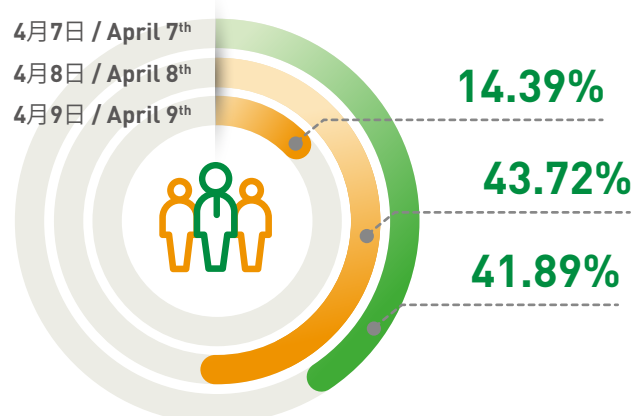
恒拓集团
HENG TUO GROUP

数据分析 Exhibition Statistics

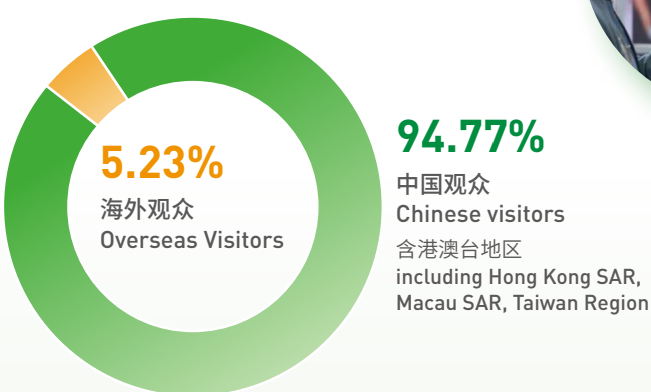
观众人数 Visitors in Number



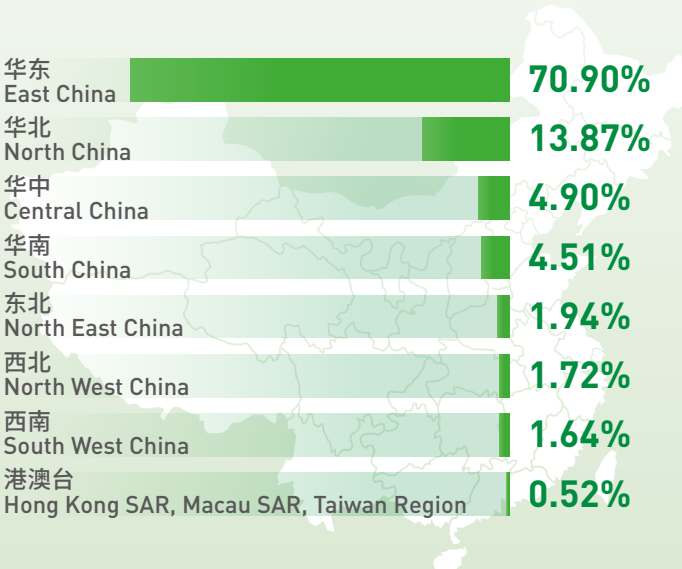
每日观众入场 Daily Attendance



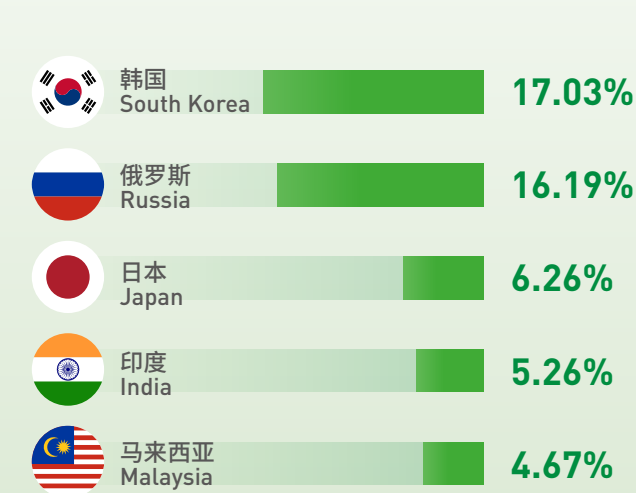
观众来源 Visitors by Origin



国内观众分布 Domestic Visitor Distribution



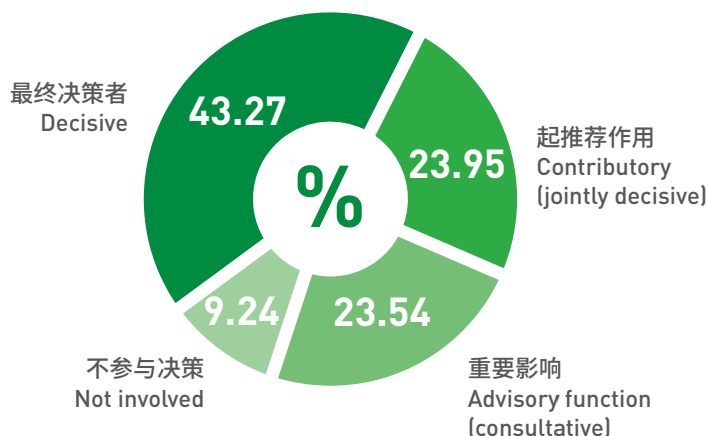
Top5海外观众国家 Top 5 Overseas Visitor Countries



数据分析 Exhibition Statistics



观众决策能力 Decision Making Powers



观众公司性质 Business Sector



- 45.40%** 个人防护用品使用企业
Personal Protective Equipment (PPE) End-User Company
- 23.06%** 贸易流通 / 渠道代理
Trading company / Distributor / Retailer
- 17.56%** 个人防护用品生产企业
Personal Protective Equipment (PPE) Manufacturer
- 3.17%** 政府 / 社会组织
Government / Association
- 2.58%** 科研院所 / 实验研发
Institution / Laboratory
- 1.84%** 监测检验机构 / 媒体 / 商业机构
Testing, Inspection and Certification / Media / Service



部分终端行业买家 Key Buyers from End-user Industries (Partial)



CIOSH 2026 同期活动

Concurrent Events of CIOSH 2026

海外商贸配对会

International Business Matchmaking



展会现场专设海外商贸配对会,吸引来自瑞典、法国、墨西哥、美国、巴基斯坦、印度尼西亚、智利等国的25+海外采购商。通过一对一精准洽谈,高效链接供需,现场达成多项意向合作,助力企业扬帆出海。

The matchmaking program welcomed more than 25 overseas buyers from Sweden, France, Mexico, the United States, Pakistan, Indonesia, Chile, and other countries. Through targeted one-to-one meetings, exhibitors connected directly with international buyers, generating valuable business opportunities and supporting global market expansion.

2026中国安全生产及企业可持续发展论坛(EHS论坛)

2026 China Work Safety and Corporate Sustainability Forum (EHS Forum)

首届论坛聚焦EHS管理新范式,汇聚政企专家开展20+场高规格分享。围绕法规、科技、文化及行业实践四大议题,深度探讨智慧安全与可持续发展,为企业构建系统化安全管理体系提供前沿参考与解决方案。

The inaugural forum brought together government officials, industry leaders, and EHS experts for over 20 high-level sessions exploring the future of workplace safety management. Covering regulations, technology, safety culture, and industry best practices, the forum provided valuable insights and practical solutions to support smarter, more sustainable safety management systems.



技术研讨会

Technical Seminar



同期举办10+场研讨会,聚焦法规标准与绿色转型。权威解读质量追溯及绿色认证新政,深度剖析PPE出海欧美市场的检测与准入要求,助力企业精准把握国内外规则,以标准化引领安全防护产业高质量发展。

More than ten technical seminars focused on regulatory compliance, industry standards, and green transformation. Experts shared updates on quality traceability, green certification policies, and PPE testing and market access requirements for Europe and North America, helping companies navigate evolving regulations and drive high-quality industry development through standardization.

同期活动 Concurrent Events



外骨骼技术体验区 EXO Park

汇聚国内外创新企业，特邀德国顶尖专家解读欧洲外骨骼趋势。现场集中展示人机交互前沿产品，深度探讨外骨骼在职业安全与健康领域的应用前景，前瞻未来体力劳动新范式，赋能工业智能化转型。

The EXO Park brought together leading innovators from China and abroad, featuring expert insights into European exoskeleton trends. Through live demonstrations and discussions, visitors explored the latest human-machine interaction technologies and the growing role of exoskeletons in occupational safety, health, and industrial transformation.

安全防护主题秀 Safety Fashion Show

多场大秀全方位动态展现全品类防护，推动安全防护与时尚美学交融的新风尚。60周年主题秀生动演绎防护装备的时代变迁；杜邦品牌秀尽显尖端材料科技；海澜与天加联名秀完美融合功能与美学；外骨骼展示秀凸显人机交互前沿科技。

A series of dynamic runway shows highlighted the evolution of PPE and the integration of safety, functionality, and design. The 60th Anniversary Show celebrated six decades of industry development, while branded showcases demonstrated how innovation and aesthetics are shaping the future of protective equipment.



防坠落演示 Fall Protection Demonstration

防坠落专区汇聚近50家国内外领先防坠落品牌，集中展示高空防护系统与一体化解决方案。现场每日开展装备教学与应急救援演练，并设“自由演示时段”支持按需互动。通过沉浸式体验，助力专业观众直观感受装备性能，提升实战技能。

The dedicated Fall Protection Zone featured nearly 50 leading brands showcasing advanced height-safety systems and integrated solutions. Daily product demonstrations and interactive sessions enabled visitors to experience equipment performance firsthand and enhance practical safety knowledge.





展商评语 Exhibitor Testimonials

赵洪宇, 上海洪天景业国际贸易有限公司 总经理
Kevin Zhao, General Manager, Shanghai Sino-Safe Co., Ltd.

随着国内制造业向“强国”转型及客户成熟度提升,我们持续扩大参展规模并获益良多,已成功对接众多国内优质大客户。展会观众质量与专业性的逐年攀升,验证了国内劳保市场的广阔空间。该平台有效助力了企业展示与业务拓展,为未来发展提供了重要机遇。

As China's manufacturing sector advances and customer expectations rise, we have continued to expand our presence at CIOOSH and achieved strong results. The show has helped us connect with many key domestic clients. The increasing professionalism of visitors reflects the immense potential of China's PPE market. CIOOSH remains an effective platform for brand promotion, business growth, and new opportunities.

Be Ho Joo, 杜邦™ Tyvek® 业务, 亚太区销售总监
Be Ho Joo, Asia Pacific Sales Leader, DuPont™ Tyvek®

我们几乎每年都会参加劳保会。这是一个绝佳的学习场所——不仅是为了展示我们自己的产品和了解竞争对手,也是为了全面了解手套、头盔、呼吸防护等各个领域的创新动态。你真的能在这里洞察市场趋势。这也是一个与中国客户沟通和互动的绝佳平台。

We try to participate almost every year. It's a great learning place - not just for our own products and competitors, but for gloves, helmets, respiratory... You really get to understand the market trends. And it's also a great platform to communicate and engage with customers here in China.



冯铭, 金华捷科工具有限公司 总经理
Jack Feng, General Manager, Jinhua JECH Tools Co., Ltd.

自公司2010年成立以来,我们已连续参展十六年,且每次参展面积都在不断扩大。多年来,展会呈现出显著的高质量发展趋势:观众专业度逐年提升,对产品的性能指标及行业标准要求愈发严格。这种客户知识体系的日益完善,不仅体现了展会强大的行业号召力,也为我们持续带来新品、深耕市场提供了极具价值的交流平台。

We have exhibited at CIOOSH continuously since 2010, expanding our booth size year after year. Visitor quality and professionalism continue to improve, with growing attention to product performance and industry standards. This reflects the exhibition's strong industry influence and makes it a valuable platform for launching new products and strengthening market presence.

李明, 锐亚(上海)商贸有限公司 执行董事
Paul Li, Chief Executive Officer, Excia (Shanghai) Trading Co., Ltd.

随着中国PPE产业声名远扬,我在展会上见到了包括玻利维亚、智利在内的南美客户跨越重洋参会,充分彰显了其日益提升的国际影响力。作为国内极具价值的行业盛会,劳保展不仅是我们展示品牌与技术实力的重要窗口,更提供了一个难得的高效社交平台,让我们在短短数日内便能广泛结交全国各地的渠道伙伴。

As China's PPE industry gains global recognition, I was pleased to meet visitors from South America, including Bolivia and Chile. Their presence highlights CIOOSH's growing international influence. The show is not only an excellent platform to showcase our brand and technologies, but also an efficient venue for building relationships with partners from across China.

颜复芸, 紫蛙科技(广州)有限公司 总经理
Yan Fuyun, General Manager, Purp Frog Technology (Guangzhou) Co., Ltd.

基于丰富的海外参展经验,我们认为上海劳保会可以与德国A+A展并称为全球行业顶尖盛会。若致力于开拓中国市场或寻求优质供应商,劳保会是必选平台。展会汇聚了全行业的力量、优质厂商及极具责任感的企业家,是链接中国市场的核心枢纽。

Based on our extensive international exhibition experience, we believe CIOOSH stands alongside the world's leading PPE trade fairs, including A+A. For companies seeking to enter the Chinese market or identify reliable suppliers, CIOOSH is a must-attend event. It brings together top manufacturers, industry professionals, and business leaders from across the sector.

观众评语 Visitor Testimonials



汪先生, 万通(苏州)定量阀系统有限公司 EHS经理
Mr. Wang, EHS Manager, Aptar

我们公司主要生产用于食品、饮料、医药和化妆品领域的包装材料。此次劳保会产品品类齐全,实现了“一站式”采购的便利,同时不乏前沿创新,给我留下了深刻印象。我们不仅看到了3M、倍思安等业界领军企业,也发现了针对我们坠落防护需求的具体解决方案。我们计划在会后对这些有潜力的合作机会进行跟进。

The wide range of products on display made one-stop sourcing highly convenient. Beyond established industry leaders, I also discovered innovative solutions tailored to our fall-protection needs. CIOSH provided valuable opportunities to identify potential suppliers, and we plan to follow up on several promising contacts after the show.

Alberto Garcia, Gales, 首席执行官
Alberto Garcia, CEO, Gales

中国的PPE行业正走在发展前沿,其标准正逐步与严格的欧美标准看齐。这一发展至关重要,因为PPE是保障工人及其家庭生计的基础。我通过父亲从事机械工作的经历亲眼目睹了其中的风险,深知PPE不仅是设备,更是让工人能够安全回家、继续养家糊口的重要保障。

China's PPE industry is progressing rapidly, with standards increasingly aligned with those in Europe and North America. This development is vital because PPE protects workers and their livelihoods. For me, PPE is more than equipment—it is what helps workers return home safely to their families every day.



Ariel Teodoro Paredes Martinez, Parei Trading Co Ltd, 总经理
Ariel Teodoro Paredes Martinez, General Manager,
Parei Trading Co Ltd

本次展会对我寻找矿业安全供应商而言极具价值。大多数供应商愿意根据特定需求提供定制化解决方案,这一点令我印象深刻。能够在一个平台上比较广泛的产品、价格和报价,对我的业务大有裨益。整个展会所展现出的专业性、创新性以及产品质量都显而易见。

CIOSH was highly valuable for sourcing mining safety solutions. I was impressed by the willingness of many exhibitors to provide customized products based on specific requirements. Being able to compare a wide range of suppliers, products, and quotations in one place made the exhibition particularly beneficial for my business.

安先生, 安全工程经理, 乔治费歇尔金属成型科技(苏州)有限公司
Mr. An, Safety Engineering Manager, Georg Fischer

作为首次参会者,我认为此次展会规模宏大且专业性强。我带着明确的目标而来,重点关注与我们汽车零部件制造相关的手部和足部防护解决方案。展会为企业与行业先进产品之间搭建了绝佳的平台。我特别关注了搬运作业中的手部防护以及生命线、LOTUS锁等高处坠落防护系统,并收集了大量联系方式以备后续沟通。

As a first-time visitor, I was impressed by the scale and professionalism of the exhibition. I focused on hand, foot, and fall-protection solutions relevant to automotive manufacturing. The show provided direct access to advanced products and suppliers, and I established numerous contacts for future discussions and potential cooperation.

黄海浪, 大金空调(苏州)有限公司 副部长
Mr. Huang, Deputy Manager, Daikin Air Conditioning

我对展会丰富的产品种类印象深刻。展品已从单一功能向人性化、舒适性及个性化显著升级,精准契合了我们应对员工多样化需求的痛点。通过现场高效对接,我们成功建立了多个后续沟通渠道。

I was impressed by the diversity of products on display. PPE solutions are becoming more comfortable, ergonomic, and personalized, addressing the evolving needs of today's workforce. The exhibition enabled efficient discussions with suppliers, and we established several valuable connections for future cooperation.

SEE YOU NEXT TIME

期待下届再相聚！



2027.4.14-16

上海新国际博览中心
SNIEC, Shanghai, China

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劳保会小红书
CIOOSH Rednote



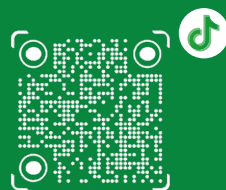
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